

OPERATION MANUAL

EN | Original

MU-PRO Vario

EX MACHINE No 2015

EDITION 11.2022

REFERENCE NUMBER MU-PRO_BA_17_EN_2022-11

Machine identification

In order for your dealer to assist you as efficiently as possible, you will need to provide some information about your machine. Please enter the information here.

Designation

Working width

Weight

Machine number

Additional equipment

Dealer's address

Manufacturer's address

Müthing GmbH & Co. KG Soest
Am Silberg 23
59494 Soest
Germany

Handover declaration

- Fill out this sheet with your dealer.
- Then separate this sheet from the operating manual and send it to the manufacturer within 10 days of delivery. Only in this way will the guarantee be effective from the date of delivery

To
Müthing GmbH & Co. KG Soest
Am Silberberg 23
59494 Soest
Germany

I have bought the machine described below from Müthing GmbH & Co. KG Soest, and confirm full delivery and handover of the machine including the operating manual and spare parts list, as well as training in operating the devices with safety instructions and warning information from your dealer.

I confirm additionally that I have read and understood the operating manual and am in agreement with the information contained therein. This applies in particular to the chapter Safety.

Client

Name		First name	
Address			
Post code		Town/city	
Telephone		Fax	
E-mail		Date	

Machine

Machine	MU-	Serial number	
Working width		Gear-box	
Rigid mounting		Non-rigid mounting	
Year of construction		Delivery date	
Delivered by			

Signature of client

Signature and stamp of sales partner

Handover declaration

Handover declaration – Copy

– This sheet remains with the client in the operating manual

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About this operating manual

Target group

This operating manual is intended for trained machine operators and persons who are otherwise qualified to carry out landscape work and who have received training in how to use this machine.

Safety

Familiarise yourself with the contents of this operating manual which are relevant for your activity before commissioning or assembling the machine. Always read through the safety instructions in the chapter "Safety" and observe the warning information in the individual chapters. In this way, you will achieve optimum work results and operational safety.

For the employer

Staff must be instructed in the safe handling of the machine before the initial commissioning. Untrained or unauthorised persons are not permitted to use the machine.

The following are included in this training:

- Checking that staff possess the necessary requirements for safely handling the machine.
- Handing out the operating manual and the other relevant and applicable documents or an intensive course of training which, in particular, includes the safe handling of the machine.

Regular instruction sessions

Instruct your staff regularly, but at least once a year, concerning the basic procedural measures for safely handling the machine.

Instruction

You will receive training from your dealership concerning using the controls, safe operation and care of the machine. Commissioning without first receiving training is not permitted.

Other applicable documents

In addition to the operating manual, other documents also form an integral part of the machine:

EU-conformity declaration	Integral part of this operating manual → Chapter »EU-conformity declaration«, Page 73
Spare parts list	Integral part of the delivery with this machine
PTO shaft operating manual	Integral part of the delivery with this machine

About this operating manual

Symbols

In order to make this manual clear and easy to read, we have used various symbols. They are explained below:

- A bullet point accompanies each item in a list
- ▶ A triangle indicates operating functions which must be performed
- An arrow indicates a cross-reference to other sections of this manual
- [+] A plus sign indicates an accessory that is not included in the standard version.

Pictograms

We have also used pictograms to help you find instructions more quickly:



The warning triangle indicates warning information. Failure to observe these safety instructions can result in:

- Moderate to serious injury
- Fatal injury

You will find the warning information associated with individual operations, where it is important to observe the warning information before these operations are carried out.

You will also find safety instructions in the chapter »Safety« which cannot be assigned to any particular operations, but increase your ability to work safely in different situations.



This sign indicates important instructions regarding the machine. Failure to observe these safety instructions can result in:

- Serious faults in the correct operation of the machine.
- Damage to the machine



This symbol indicates information, tips and instructions about operation.



This symbol indicates tips for assembly or adjustment work.



This symbol indicates examples that help you to understand the instructions better.

Parts in the text which refer to individual machines or to conditions have a colored background. After the colored section, the text then applies again to all machines. For example:

Only for MU-Farmer/S with pneumatic brake system

- ▶ Connect brake hoses
- ▶ Connect hydraulic hoses

Safety

For your safety

This chapter contains general safety instructions. Each chapter of the operating manual contains additional warning instructions which are not described here. Observe the safety instructions:

- In the interest of your own safety,
- In the interest of the safety of others
- To ensure the safety of the machine

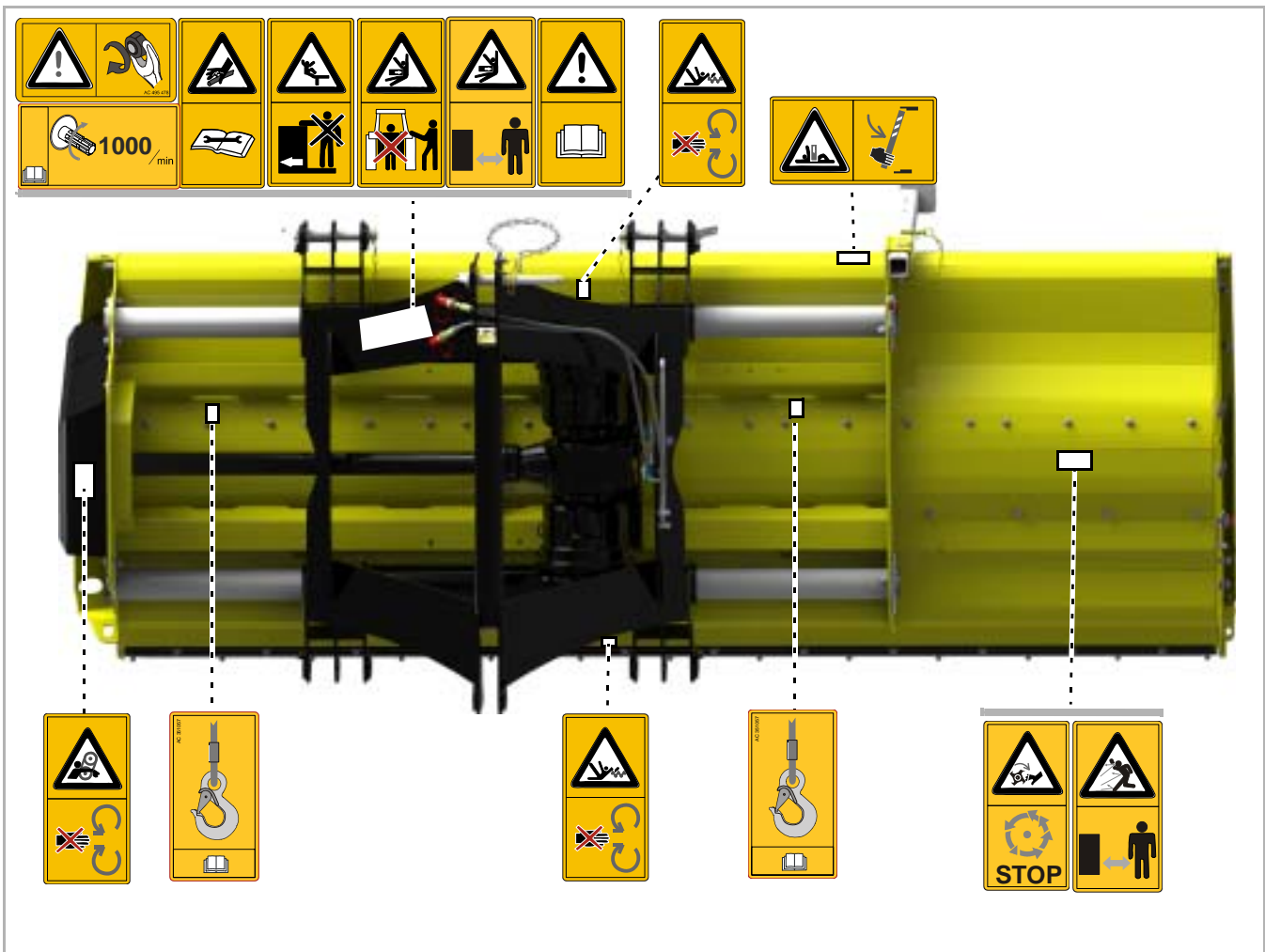
Numerous risks can result from handling landscaping machines the wrong way. Therefore, always work with particular care and never under time pressure.

For the employer

Inform personnel working with the machine of these safety instructions at regular intervals and according to statutory regulations.

Warning signs

On the machine you will find labels that serve to ensure your safety. The labels must not be removed. If labels become illegible or begin to peel off, new labels can be ordered and attached in the appropriate places.



Meaning of warning signs



Read the operating manual carefully and follow the instructions

Commissioning of the machine must not take place before the operating manual has been read and understood. This particularly applies to safety instructions.



Do not stand between the tractor and the machine

Standing between the tractor and the machine with the engine running is prohibited, especially during coupling and uncoupling. The tractor must be additionally secured against rolling away.



Riding on the machine is prohibited

It can result in serious or even fatal injury.



Do not remove protective devices

Never open or remove the protective devices while the tractor's engine is running. Never operate the machine without the protective device.



Be aware of the danger of being pulled in

There is a danger of being pulled into the PTO shaft in the event of inappropriate use.



Proceed with great care in the event of leaking hydraulic fluid

Do not look for leakage points without correct protection. Fine oil jets could penetrate eyes and skin under high pressure. Observe the corresponding safety instructions in the operating manual.



Shackles

Only raise the machine using loading equipment at the points indicated.



Rotating and trailing machine parts

Only approach the machine when all machine parts have stopped moving.



Danger of objects being thrown out

During operation, there is a danger of objects such as stones being picked up and thrown out by the machine. Ensure that no persons are present in the hazard area.



Danger from moving machine parts

Nobody is permitted to remain within the hazard area during operation.



Caution, risk of tipping

The machine or parts can tip over. Attach the safety supports before you stand in the hazard area. To uncouple, use the struts provided and position on firm ground.



Do not stand in the slewing range

There is an extreme risk of injury within the slewing range from slewing or folding machine parts.



Check the rotational speed of the PTO stub shaft

Connect PTO shaft to a PTO stub shaft with an appropriate rpm. Always switch off the PTO stub shaft when working on the machine.

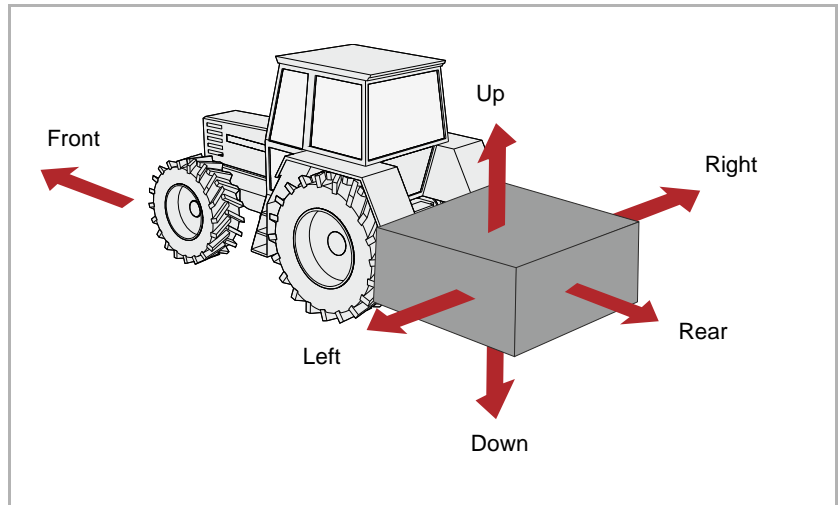


Retighten screws

After the first hours of operation, and as required, all screws must be checked and tightened if necessary. Vibrations might have loosened the screwed connections.

Definitions

All direction information is given in relation to the direction of travel of the machine:



Who is allowed to operate the machine?

Only qualified personnel

Only qualified persons who have been informed of the dangers associated with handling the machine are permitted to operate, service or repair the machine. As a rule, such persons are trained and experienced in agricultural work or have been thoroughly trained in a similar fashion.

Coupling

Increased risk of injury

When the machine is being coupled to the tractor, there is an increased risk of injury. Therefore:

- Only couple the machine with the road chassis raised
- Secure the tractor against rolling away
- The tractor and machine must belong to the same category
- Never stand between the tractor and the machine during coupling
- Actuate the three-point power lift system slowly and carefully

Failure to observe these instructions can result in serious or fatal injury.

Connect electric wires or cables only after mounting the attachment

The electrical supply to the tractor must not be connected when the lighting equipment is being fitted. Short circuits and damage to the electronics are possible.

Only connect hydraulics at zero pressure

Only connect hydraulic hoses to the tractor hydraulic system if the tractor and machine hydraulic system is at zero pressure. A hydraulic system under pressure can trigger unpredictable machine movements.

High pressures in the hydraulic system

The hydraulic system is under high pressure. Regularly check all lines, tubes and screwed connections for leaks and externally visible damage. Only use suitable tools when looking for leaks. Rectify any damage immediately. Oil escaping under pressure may result in injuries and fires. In the event of injuries, seek medical attention immediately.

Color-coded hydraulic hoses

To prevent operating errors, plug sockets and plugs for hydraulic connections between the tractor and the machine must be color-coded. Wrongly connected hydraulic hoses can trigger unpredictable movements of the machine.

Centre of gravity

Observe the total weight, axle loads, tyre load-bearing capacity and minimum ballast specifications

The front or rear mounting of machines must not cause the carrier vehicle's permissible total weight, permissible axle loads, or tyre load-bearing capacity to be exceeded. The front axle must bear at least 20 % of the empty weight of the carrier vehicle to ensure steering capability.

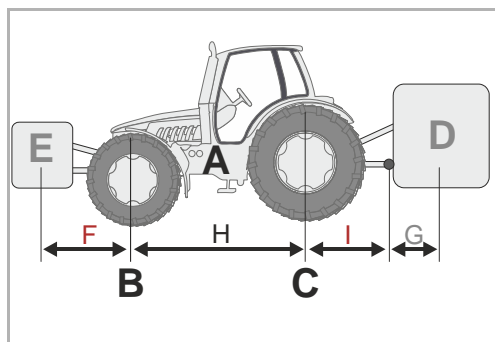
You can calculate:

- Total weight
- Axle loads
- Minimum added weight

Data

For this calculation, some data is required out of the following documents and measurement results:

- Operating manual of carrier vehicle
- This operating manual
- Measurement results from carrier vehicle and attached machine



Data from the operating manual of the carrier vehicle:

- (A) unladen weight
- (B) front axle load
- (C) rear axle load
- (H) wheel base of carrier vehicle

Please take into consideration, for example, the weight of water in the tyres, accessories, etc.

Data from this operating manual:

- (D) Total weight of the machine when rear-mounted; the supporting load with the machines attached
- (E) Total weight of the machine when front-mounted
- (G) Distance between the lower link ball midpoint and the machine's centre of gravity when rear-mounted. With machines attached, $G=0$.

Data which you can determine by measuring:

- (F) Distance between the machine's centre of gravity when front-mounted and the front-axle midpoint
- (I) distance between the rear axle midpoint and the lower link ball midpoint. For rear-mounted machines between rear axle midpoint to drawbar coupling midpoint or hitch ball

Safety

Calculation

The measured values can now be inserted into the formulas.

Ballast with front weights

Calculating the **ballast with front weights** on rear-mounted machines.

$$\text{Front ballast in kg} = \frac{D \times (I + G) - (B \times H) + (0,2 \times A \times H)}{F + H}$$

Ballast with rear weights

Calculating the **ballast with rear weights** on front-mounted machines.

$$\text{Rear ballast in kg} = \frac{(E \times F) - (C \times H) + (0,45 \times A \times H)}{H + I + G}$$

Front axle load

Calculating the **actual front axle load**

$$\text{Front axle load in kg} = \frac{E \times (F + H) + (B \times H) - D \times (I + G)}{H}$$

Total weight

Calculating the **actual total weight**

$$\text{Total weight} = E + A + D$$

Rear axle load

Calculating the **actual rear axle load**

$$\text{Rear axle load in kg} = \text{actual total weight} - \text{actual front axle load}$$

Tyre load-bearing capacity

Data on the tyre load-bearing capacity of the front and rear tyres can be found in the tyre manufacturer's documentation.

- The front tyre load-bearing capacity for two wheels is equal to twice the permissible tyre load-bearing capacity of a single front wheel.
- The rear tyre load-bearing capacity for two wheels is equal to twice the permissible tyre load-bearing capacity of a single rear wheel.

Summary

Check if the following conditions are met:

- The actual rear axle load is less than the permissible values for the axle load stated in the operating manual of the carrierer vehicle
- The actual total weight is less than the permissible values for the total weight stated in the operating manual of the carrierer vehicle
- The sum of the permissible rear wheel load capacity is higher than the real rear wheel load capacity
- The sum of the permissible front wheel load capacity is higher than the real front wheel load capacity

If all conditions are met, the machine may be attached to this carrier vehicle.



You can use a sufficiently large weigh-bridge to determine the total weight, the rear axle load and the front axle load by weighing.

Road transport

Make sure that the condition of the machine conforms to traffic regulations

The machine must conform to current traffic regulations if you intend to drive it on public roads. This includes for example:

- Fitting lighting equipment, warning devices and protective devices
- Observing the permissible transport widths, transport weights, axle loads, tyre load-bearing capacity and total weights

The driver and owner of the vehicle are liable if traffic regulations are not observed.

Closing ball valves

If ball valves are provided on the hydraulic lines or the chassis cylinders, the ball valves must be closed for road transport. Accidental actuation of control devices on the tractor might otherwise cause movements in the machine. Accidents or damage to the machine may be caused as a result.

Check release cable for the quick-release coupling

Release cables must hang loose and must not, when in their lowered position, release the couplings of their own accord. Attached machines might otherwise come loose from the three-point linkage of their own accord.

Riding on the machine is strictly prohibited

People or objects must never be transported on the machine. Riding on the machine poses a risk to life and limb and is strictly prohibited.

Take altered driving and braking behaviour into account

Driving and braking performance is altered when the machine is attached to the tractor. Take the width and balancing weight of the machine into consideration, especially when cornering. A driving style which not adjusted to the road conditions can lead to accidents.

Drive at a suitable speed

Always adjust your driving speed to the road conditions. Driving at excessive speeds in poor road conditions may create extremely large forces, which will severely load or overload the tractor and the machine. Driving at unsuitable speeds can cause machine damage and lead to accidents.

Training required before commissioning

The machine must not be put into operation until the user has been given proper training by an employee of the dealer, a factory representative, or an employee of the manufacturer. Commissioning without training can lead to damage to the machine due to false operation or accidents can happen.

Ensure that the machine is in perfect working condition

Do not operate the machine unless it is in perfect working condition. Check all important components and replace any defective components before starting the machine. Defective components can cause damage to equipment and personal injury.

Putting the machine into operation

Do not remove the protective equipment

The protective equipment must not be removed or by-passed. Check all protective equipment before starting the machine. Unprotected machine parts can cause serious or fatal injury.

Riding on the machine is strictly prohibited

People or objects must never be transported on the machine. Riding on the machine poses a risk to life and limb and is strictly prohibited.

Height of the machine and overhead power lines

If a height of 4.00 m is exceeded when folding the machine in and out, the machine must not be folded in the vicinity of live overhead power lines. Danger of electrocution! Should the machine come into contact with a live overhead power line:

- Do not attempt to exit the tractor cabin
- Do not touch any metal parts on the tractor
- Do not create any conductive contact with the ground
- Warn all persons in the area not to approach the tractor or the machine
- Wait for help from professional emergency service personnel as power in the live overhead power line must first be switched off

Never climb onto the machine beneath live overhead power lines. The voltage can jump across even if the lines are not actually touching the machine.

Check the hazard area

Before driving off, folding out, and operating the machine and during operation, check its hazard area. Make sure that you have an adequate view. Do not begin work until the hazard area is cleared of any persons or objects. Information regarding the hazard area can be found in the corresponding chapter.

→ Chapter »Mulching«, Section »Task«, Page 46.

Parts could be ejected from the machine at high speed in certain circumstances. The hazard area, particularly in front of and behind the machine, must be cleared of any persons, animals or objects before starting.

Any use of the machine without verification of the hazard area can lead to serious or fatal accidents.

Retighten all nuts, bolts and screws

Nuts, bolts and screws should be checked at regular intervals and tightened if necessary. Screws can come loose unnoticed while operating. Damage to the machine or accidents may be caused as a result.

What to do in the event of a fault

In the event of a malfunction, shut down and secure the machine immediately. The fault may be eliminated immediately, or a specialist workshop must be assigned the task. Further operation of the machine can lead to damage to the machine or injury to persons.

Uncoupling the machine

Increased risk of injury

There is an increased risk of injury when uncoupling the machine from the tractor. Therefore:

- Secure the tractor against rolling away
- Never stand between the tractor and the machine during uncoupling
- Actuate the three-point power lift system slowly and carefully
- Make sure the machine is standing on a secure and level surface
- Do not disconnect hydraulic hoses until there is no pressure in the tractor and machine hydraulic system

Failure to observe these instructions can result in serious or fatal injury.

Care and maintenance

Observe the care and maintenance intervals

Observe prescribed intervals for maintenance checks and inspections specified in the operating manual. If these periods are not observed, this can lead to damage to the machine, poor quality of work or accidents.

Use original replacement parts

Many components have special properties that are essential for the stability and correct operation of the machine. Unsuitable spare parts or accessory parts or incorrectly performed repairs or changes can cause damage to the machine, accidents or serious injury.

Müthing strongly recommends using only approved original Müthing accessories and spare parts. Müthing can guarantee the safety, reliability and suitability of these parts only.

Use of non-original Müthing spare parts shall invalidate any warranty claims.

When performing any care and maintenance work:

- Switch off the PTO stub shaft
- Depressurise the hydraulic system
- Whenever possible, uncouple the tractor
- Make sure the machine is standing securely. Provide additional support as required
- Do not use parts of the machine as climbing aids; use only secure steps, ladders or other means of access
- Secure the machine against rolling away
- Never reach into the V-belt while it is moving

It is only possible to guarantee work safety during care or maintenance work through observing these regulations.

Turn off the electrical supply

Prior to carrying out work on the electrical system, disconnect the system from the power supply. Systems supplied with electrical power can cause damage to equipment and personal injury.

Replace hydraulic hoses

Replace hydraulic hoses every six years. Hydraulic hoses can age without any externally visible damage. Defect hydraulic lines can lead to severe or fatal injuries.

Caution when cleaning with a high-pressure cleaner

The machine can be cleaned using either water or a steam jet. Only use a low pressure to clean bearings, fans, signal mixer units, plastic parts and hydraulic hoses. Excessively high pressures can cause damage to these parts.

Before carrying out welding work, disconnect the battery and alternator

Before carrying out any electric welding work on the attached machine, disconnect the tractor battery and the alternator. This avoids damage to the electrical system.

Tighten all screwed connections

All screw connections that are released during maintenance and repair work must now be retightened. Loose screwed connections can cause bolts to undo without you noticing during your work. As a result, machine parts can become detached. Otherwise, this may result in severe injury or damage to equipment.

Further regulations

Observe the regulations

In addition to these safety instructions, observe the following:

- Accident prevention regulations
- Generally recognised safety regulations, occupational health requirements and road traffic regulations
- Information and instructions in this operating manual
- Operation, maintenance and repair instructions

Familiarising yourself with the machine

This chapter contains general information on your machine as well as information on:

- Range of application
- Features
- Designation of components
- Technical specifications

Range of application of the machine

The machine may only be used for its intended agricultural or associated purpose, depending on the type of tool with which it is equipped.

Tool	Purpose
Hammer flail	To cut grass, other growth or sections up to a maximum of 5 cm diameter
M shackle blade	To cut grass, other growth or sections up to a maximum of 2 cm diameter. The shackle flails can deviate sideways.
Triple Y-blade	As for the M-shackle flail. Low power requirement.

Since the conditions of use are very varied, the user must pay particular attention to the machine's performance limits. The machine must be switched off immediately if there is any indication of overstress.

Proper use

The machine should only be used for the designated work as described in this operating manual. Any application other than or beyond this is considered improper use.

Examples of improper use:

- Transporting persons or objects
- Cutting of any products other than those specified or those of a similar nature

→ »Range of application of the machine«

- Transferring power to other objects
- Working depths under 25 mm clearance from ground
- Any type of ground work
- Use of the machine in a position in which the tools do not point towards the ground, for example in a vertical position

The manufacturer and dealers are not liable for damage caused by improper use. The risk is borne solely by the user.

Familiarising yourself with the machine

Features of the machine

Robust housing in optimised form

The housing is particularly robust for heavy use and is designed in an optimised form.

Shifting device

The position of the mulcher behind the tractor can be adjusted using the shifting device. The position of the machine can easily be adjusted from the tractor using a hydraulic shifting device.

Power transmission

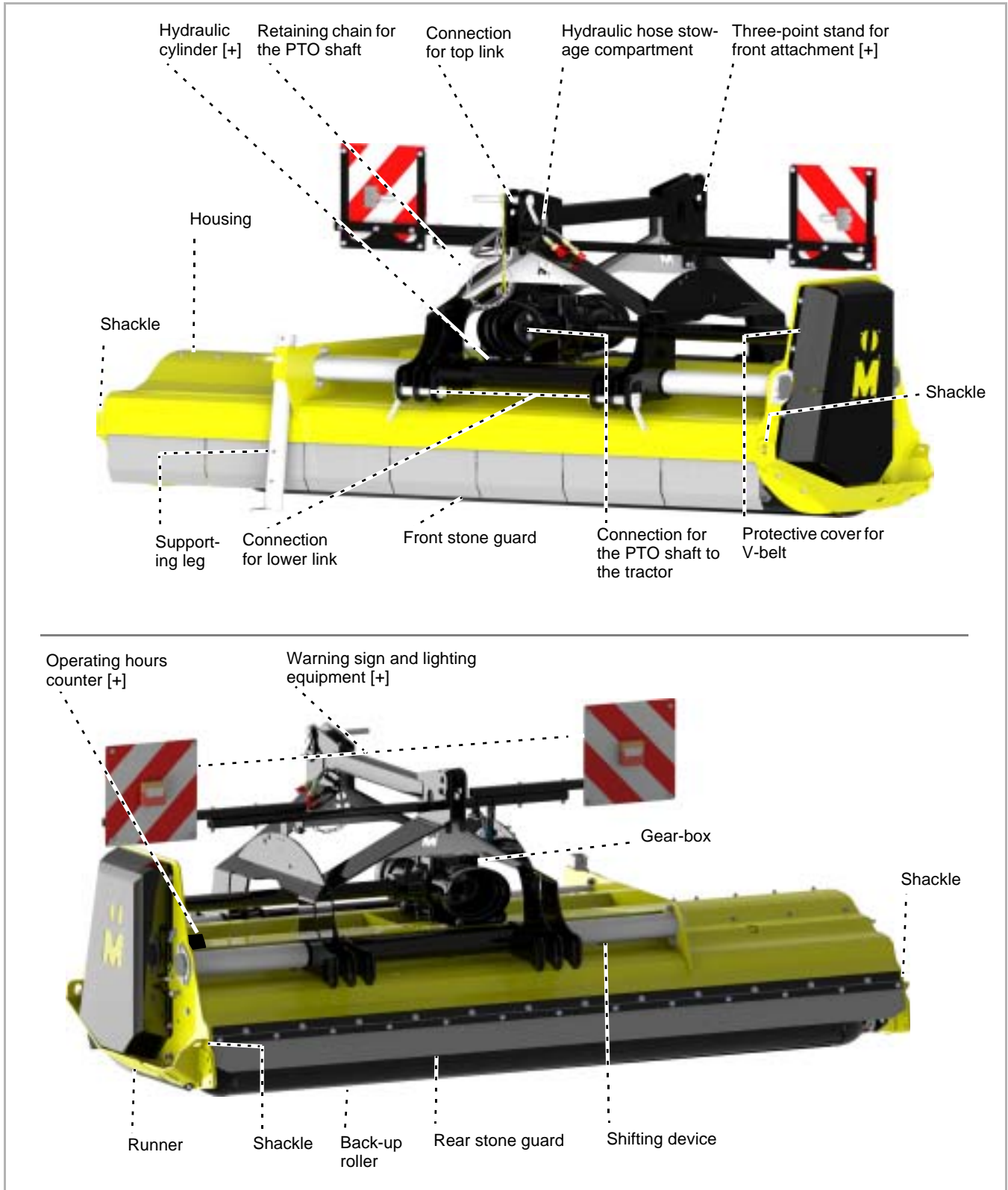
The power transmission takes place mechanically via a PTO shaft on a gear box. From there, the rotor is driven via V-belt.

Safety

The machine is constructed in accordance with EU regulations, for maximum possible safety of operation. The machine bears the CE mark and the UKCA mark.

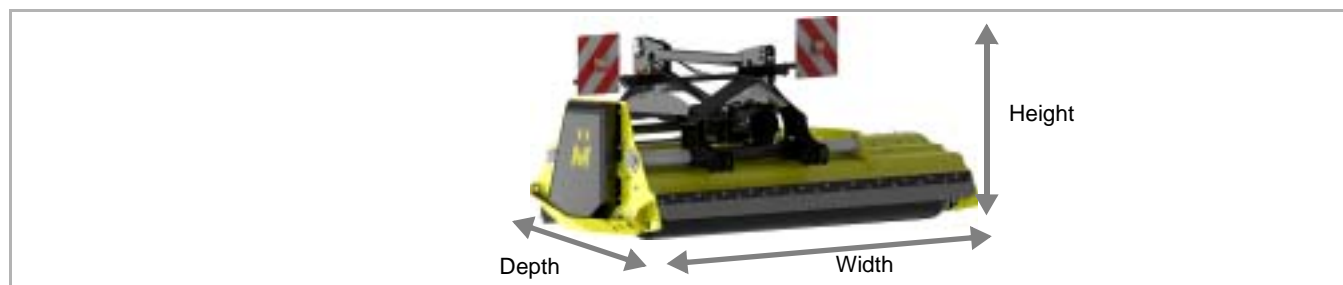
Familiarising yourself with the machine

Designation of components



Familiarising yourself with the machine

Technical specifications



	MU-PRO Vario				
	220	250	280	300	320
Height [m]					
In work position	1.34	1.34	1.34	1.34	1.34
In transport position, plus lifting height of the tractor. At least 30 cm	1.64	1.64	1.64	1.64	1.64
Width [m]					
In working position and transport position	2.39	2.69	2.99	3.19	3.39
Depth [m]					
Without three-point headstock for front attachment [+]	1.35	1.35	1.35	1.35	1.35
With three-point headstock for front attachment [+]	1.45	1.45	1.45	1.45	1.45
Working width [m]					
In work position	2.20	2.50	2.80	3.00	3.20
Total weight [kg]					
Depending on equipment level, approx.	1260	1335	1400	1460	1500
Centre of gravity (dimension G)					
Rear-mounted, depending on equipment, approx.	630	630	630	630	630
Front-mounted, depending on equipment, approx.	610	610	610	610	610
Rotational speed of rotor [rpm]					
PTO stub shaft 1000 rpm	2300	2300	2300	2300	2300
Power requirement [kW]					
Minimum	70	70	70	70	70
Maximum permitted	162	162	162	162	162
Tractor weight [kg]					
Minimum	4000	4000	4000	4000	4000
Working depth [mm]					
Adjustable, hammer flail	25/49/73	25/49/73	25/49/73	25/49/73	25/49/73
Number of tools					
M-hammer flail	20	22	24	26	28

Familiarising yourself with the machine

	MU-PRO Vario				
	220	250	280	300	320
Category					
Lower link category	II/ III	II/ III	II/ III	II/ III	II/ III
Lubricants					
Transmission oil	SAE 90 EP				
hydraulic oil	HLP 36				
Noise emission [dB(A)]					
In the workplace	< 80	< 80	< 80	< 80	< 80
Paint colors					
Yellow	RAL 1007				
Black	RAL 9005				
PTO shaft					
Model	GE 2501				

Delivery and assembly

Checking the scope of delivery

The machine is delivered completely assembled. If parts of the machine have not been assembled, please contact your dealer.



Do not assemble the machine yourself

Do not perform assembly work yourself since requirements for an orderly condition of the machine are :

- Observance of a sequence of worksteps
- Compliance with tolerances and torques

Incorrect assembly may result in damage to the machine or poor performance.



If parts are missing or have been damaged during transportation, please submit a claim immediately to your dealer, importer or the manufacturer.



Increased risk of injury

When the machine is being coupled to the tractor, there is an increased risk of injury. Therefore:

- Secure the tractor against rolling away
- The tractor and machine must belong to the same category
- Never stand between the tractor and the machine during coupling
- Actuate the three-point power lift system slowly and carefully

Failure to observe these instructions can result in serious or fatal injury.



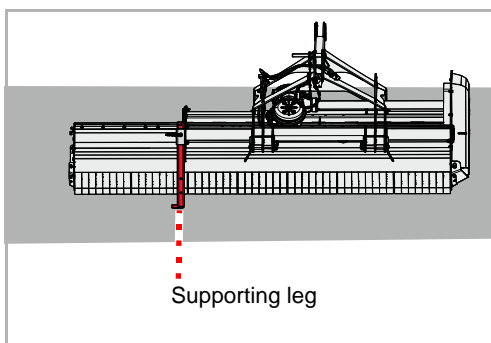
Complete rear mounting or front mounting in accordance with the machine's equipment

Before mounting, check whether the machine is equipped for rear or front mounting.

- Rear mounting: Three-point connection and PTO shaft connection are located on the side of the front stone guard
- Front mounting: Three-point connection and PTO shaft connection are located on the side of the support roller

The machine may be damaged if it is mounted incorrectly

Coupling the tractor



Your machine may have the following connection options:

- Fixed three-point connection
- Movable three-point connection
- Movable three-point connection for rear and front mounting

▶ Check that the machine is securely positioned. The support leg has been lowered and the machine housing is on the ground.

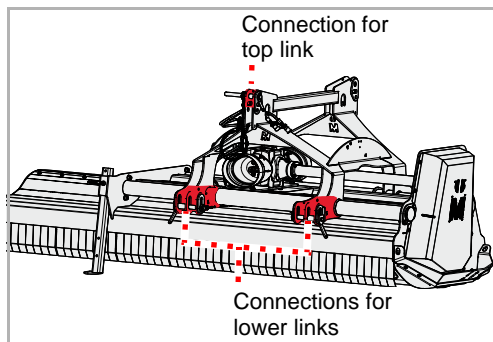
→ Chapter »Parking and storage« paragraph »Setting down the machine in a secure position«, page 50

If the machine is not securely positioned:

- ▶ Secure the machine with suitable lifting gear and move into the correct position

Coupling the machine

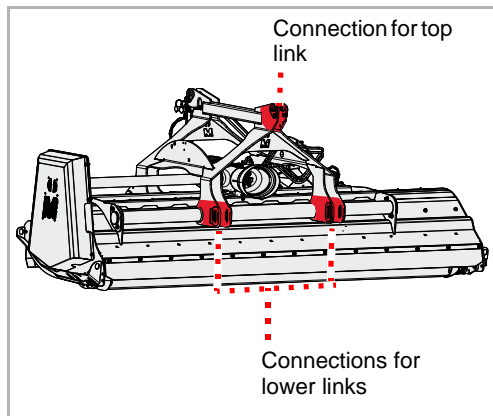
Rear attachment



The attachment can be mounted on category II or category III tractors with connections for lower links.

- ▶ Adjust both lower links on the tractor to the same height
- ▶ Connect the lower link according to the category of tractor and secure with linchpin
- ▶ Connect the top link according to the category of tractor and secure with linchpin

front attachment



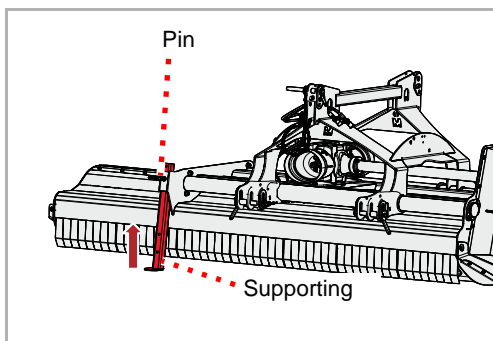
Requirements for the front-mounted attachment:

- Additional three-point headstock
- Additional guard for the PTO shaft connection

The attachment can be mounted on category I and category II tractors.

- ▶ Adjust both lower links on the tractor to the same height
- ▶ Connect the lower link according to the category of tractor and secure with linchpin
- ▶ Connect the top link according to the category of tractor and secure with linchpin

Supporting leg



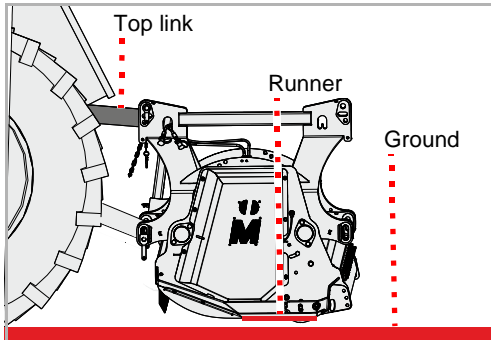
- ▶ Raise the machine slightly
- ▶ Pull out the pins
- ▶ Pull the support leg upwards and lock in place in upper position with the pin

Coupling the machine

Lower link

- ▶ Adjust the lower link so that the machine has little play to the left or right

Top link



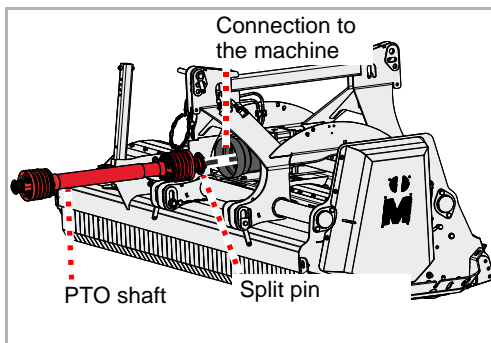
- ▶ Adjust the top link so that the runners are parallel to the ground

PTO shaft

The PTO shaft has been adjusted to fit your tractor by your dealer.

Connection to the machine

Generally, the PTO shaft is already connected to the machine. If the PTO shaft is replaced or after maintenance work to the PTO shaft, it will be necessary to connect it to the machine.



- ▶ Carefully clean and grease the PTO shaft and connection to the machine
- ▶ Push the PTO shaft onto the connection to the machine and ensure that the cotter pin locks into place on the PTO shaft

Coupling the machine

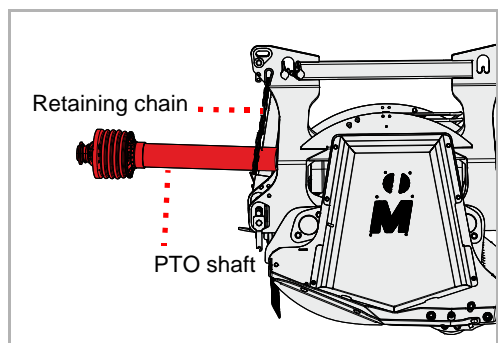
Connection to the tractor



If the tractor is changed, the correct length of the PTO shaft must be checked. It is particularly important when checking the PTO shaft to ensure that the two halves of the PTO shaft continue to overlap at the position in which the PTO shaft is pulled apart furthest.

When changing the tractor, check that the PTO shaft is suitable for this tractor and if necessary, replace the PTO shaft and have it adjusted at a qualified specialist workshop.

- ▶ Remove the PTO shaft from the retaining chain

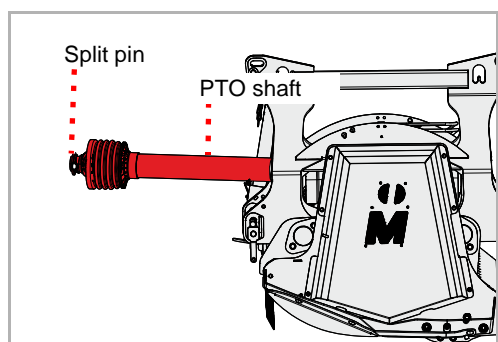


Do not lay the attached PTO shaft in the retaining chain

The attached PTO shaft must not lie in the retaining chain.

A PTO shaft lying in the retaining chain will be damaged during road transport or when operating the lower link.

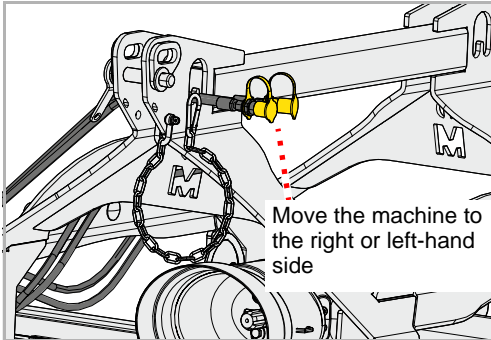
- ▶ Connect the PTO shaft to the PTO stub shaft of the tractor and ensure that the cotter pin is locked in place on the PTO shaft



Hydraulics

The following functions can be controlled:

Function	Color of dust cap
Move the machine to the right or left-hand side	Yellow



- ▶ Connect the hydraulic hoses to a double-acting control valve

Electrics

If present, attach the following plugs to the tractor for:

- The lighting equipment on the machine
- ▶ Check that the lighting equipment is working correctly

For indicators which are not signalling and are equipped with LEDs:



Depending on the tractor, the tractor's electrics may require re-grouping in the electrical cable's plug connection. Please contact your dealer in this case.

Preparation

Cutting bar [+]

You can alter the degree of shredding using a cutting bar.

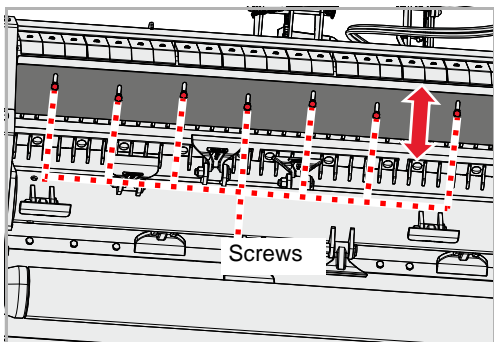


Check for contact between tools and the cutting bar

The tools must not be touching the cutting bar.

If any tools are touching the cutting bar, this will damage the tools in question and the cutting bar itself.

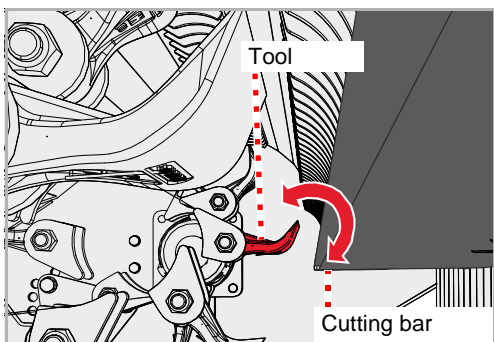
Adjusting



After adjusting the cutting bar you must check whether any tools are touching the cutting bar.

- ▶ Raise the machine and mechanically secure it against lowering
- ▶ Loosen the screws but do not remove them
- ▶ Move the cutting bar as required
- ▶ Retighten the bolts

Checking



Check whether any of the tools are touching the cutting bar.

- ▶ Turn the rotor by hand until one tool is next to the cutting bar
- ▶ Move the tool next to the cutting bar back and forth

If the tool touches the cutting bar:

- ▶ Move the cutting bar away from the tools
- ▶ Continue turning the rotor by hand and check the rest of the tools along the entire length of the cutting bar.

Depositing cut material

Depending on the soil conditions, you can decide whether to deposit the cut material behind or in front of the support roller.

Use	Advantages	Disadvantages
On green areas Depositing behind the support roller	In normal soil conditions, the cut material is deposited behind the support roller. The support roller runs directly over the ground. The machine follows the contours of the ground precisely.	In poor soil conditions, the support roller becomes contaminated.
On field surfaces Depositing in front of the support roller	The cut material is deposited in front of the support roller. The support roller runs over the cut material, not directly over the ground. This reduces the level of contamination on the support roller.	The support roller presses the cut material on to the ground. The machine does not follow the contours of the ground as precisely as when using a standard support roller. You can only select two of the three working depths.

In front of the support roller

Depositing the cut material in front of the support roller is advantageous on field surfaces. In this position, the support roller runs over the cut material, not directly over the ground. The following preparations must be made to do so:

- Remove the stone guard
- Swivel the support roller to the correct position
- Fit the scraper
- Swivel the guide plate to the correct position

Stone Guard

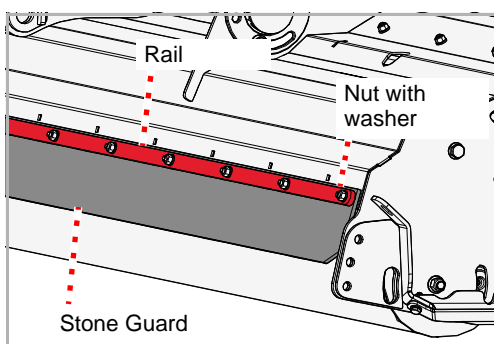
Before conversion, you have to remove the stone guard and fit the scraper.



Store all removed parts together in a safe place. Should you wish to convert the support roller again at a later date, you will need the parts you removed.

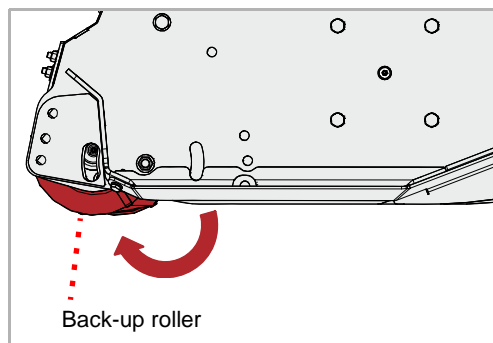
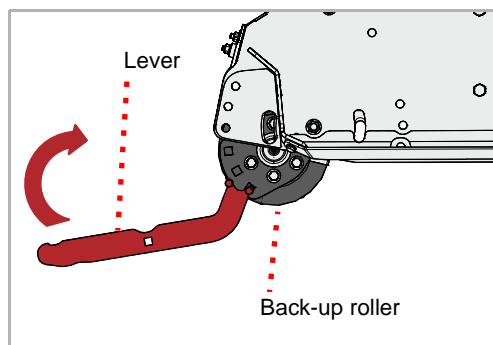
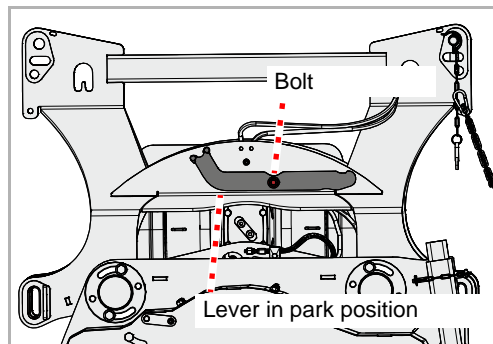
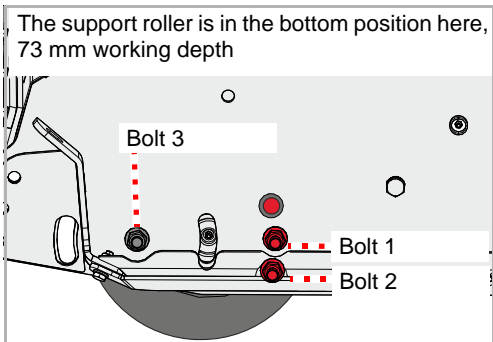
- ▶ Raise the machine slightly and secure it against lowering
- ▶ Undo all the nuts on the rail and remove them along with the washers
- ▶ Remove the rail and stone guard

MU-PRO Vario



Preparation

Back-up roller



The support roller must be swivelled into the rear position.

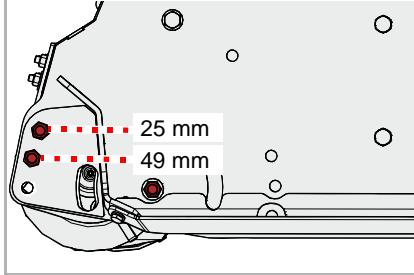
- ▶ Undo and remove bolts [1] and [2]
- ▶ Also undo and remove bolts [1] and [2] on the opposite side of the housing
- ▶ Undo bolt [3]
- ▶ Also undo bolt [3] on the opposite side of the housing

- ▶ Undo the bolt on the lever
- ▶ Move the lever out of park position

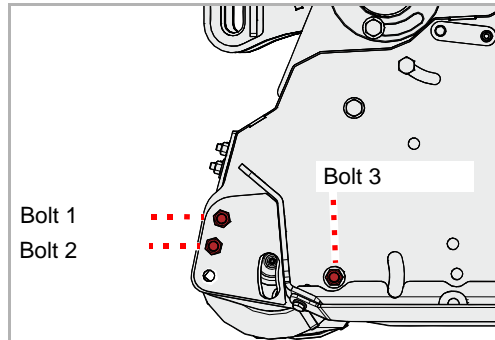
- ▶ Position the lever on the support roller

- ▶ Use the lever to swivel the support roller into the rear position

The support roller is in the central position here, 49 mm working depth



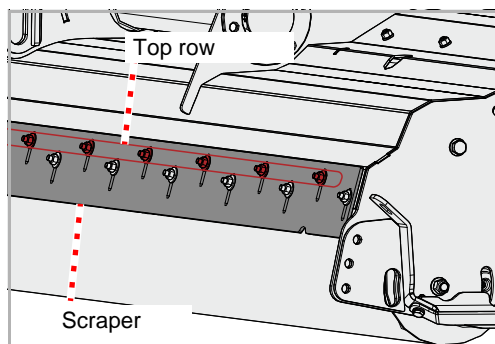
Set the working depth using the centre hole in the support roller. The working depth can be set to 25 mm or 49 mm.



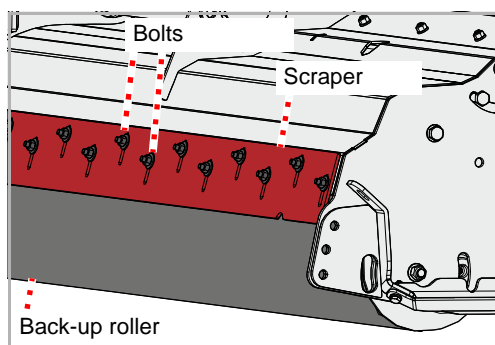
- ▶ Set the support roller to the required working depth and fix it in position using bolts [1] and [2]
- ▶ On the opposite side of the housing, use the lever to set the support roller to the required working depth
- ▶ Also fix the support roller in position using bolts [1] and [2] on the opposite side of the housing
- ▶ Tighten bolt [3]
- ▶ Also tighten bolt [3] on the opposite side of the housing

Scraper

The scraper should be set so that the clearance between it and the support roller is 3-5 mm. If the scraper is worn, or if you have fitted it on the extension support roller, it must be adjusted.



- ▶ Fit the scraper and secure with nuts and washers. Insert additional bolts in the top row and also secure with nuts and washers

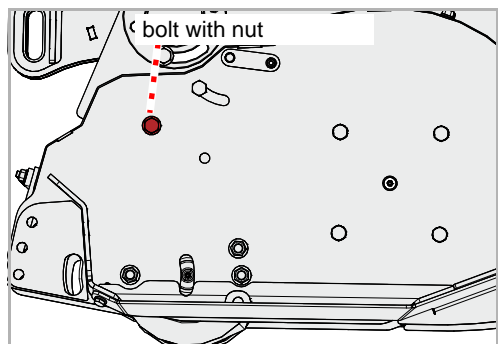


- ▶ Adjust the scraper so that the clearance between it and the support roller is 3-5 mm
- ▶ Check the clearance by turning the support roller. The support roller must not touch the scraper.
- ▶ Tighten the nuts

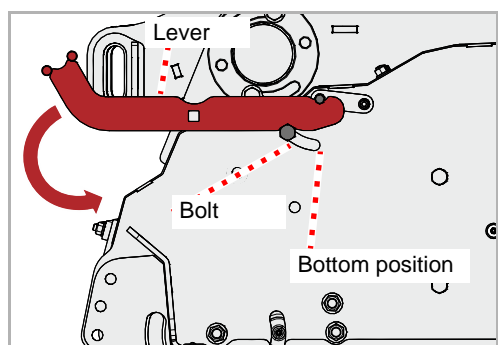
Preparation

Guide plate

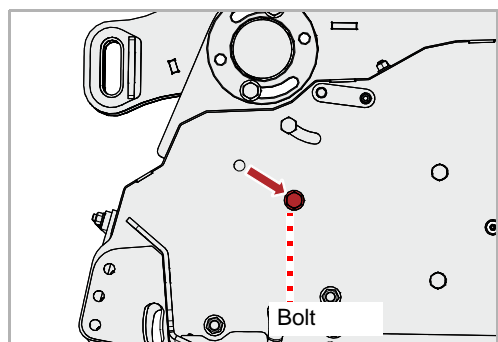
The guide plate guides the chopped material in front of the support roller.



- ▶ Remove the nut and bolt
- ▶ Also remove the nut and bolt on the opposite side of the housing



- ▶ Engage the lever and move the bolt into the bottom position
- ▶ Also engage the lever and move the bolt into the bottom position on the opposite side of the housing



- ▶ Fit the nut and bolt and fix the guide plate in place
- ▶ Also fit the nut and bolt and fix the guide plate in place on the opposite side of the housing
- ▶ Move the lever back into park position

Behind the support roller

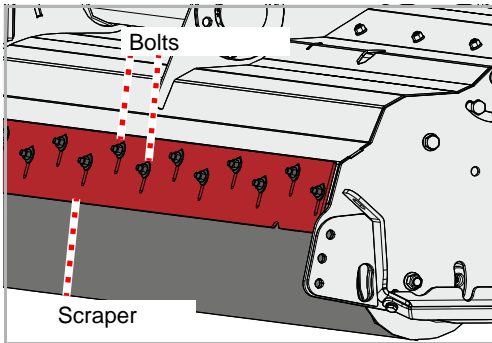
Depositing the cut material behind the support roller is the default setting. In this position, the support roller runs directly over the ground.



Store all parts together in a safe place. Should you wish to convert the support roller again at a later date, you will need the parts you removed again.

Scraper

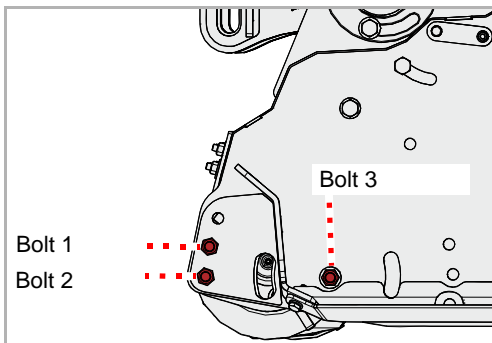
You must remove the scraper.



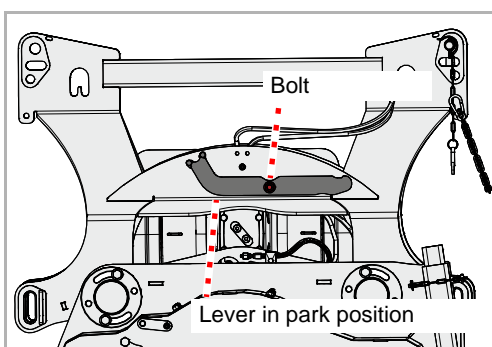
- ▶ Raise the machine slightly and secure it against lowering
- ▶ Undo the nuts and remove them along with the washers
- ▶ Remove the scraper

Back-up roller

The support roller must be swivelled into the front position.

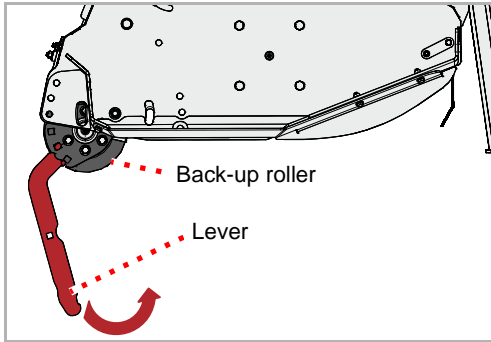


- ▶ Undo and remove bolts [1] and [2]
- ▶ Also undo and remove bolts [1] and [2] on the opposite side of the housing
- ▶ Loosen bolt [3] but do not remove it
- ▶ Also loosen, but do not remove, bolt [3] on the opposite side of the housing

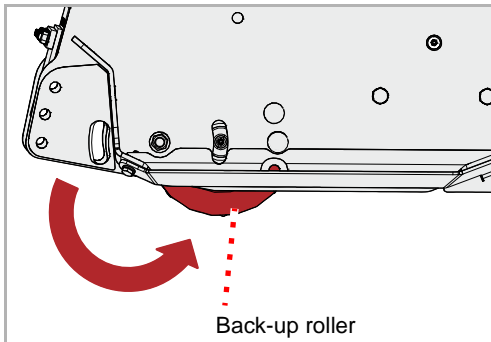


- ▶ Undo the bolt on the lever
- ▶ Move the lever out of park position

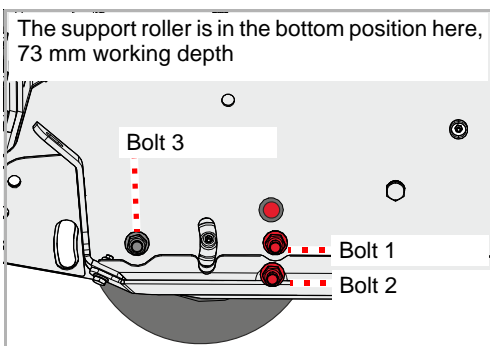
Preparation



- ▶ Position the lever on the support roller

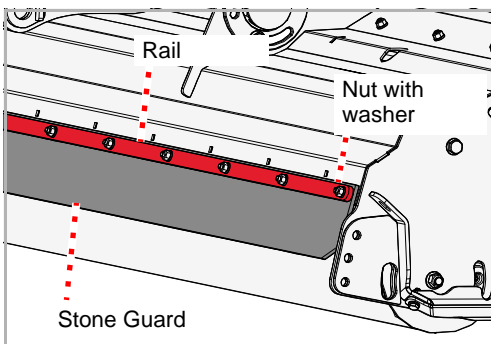


- ▶ Fold the support roller into the front position
 - ▶ Select the working depth
- Chapter »Preparation« paragraph »Working width«, page 40



- ▶ Insert and tighten bolts [1] and [2]
- ▶ Retighten bolt [3]
- ▶ Make the same adjustment on the opposite side of the housing.

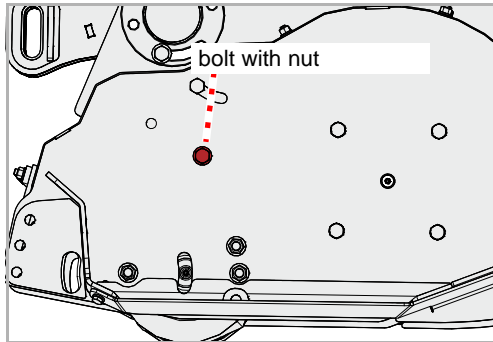
Stone Guard



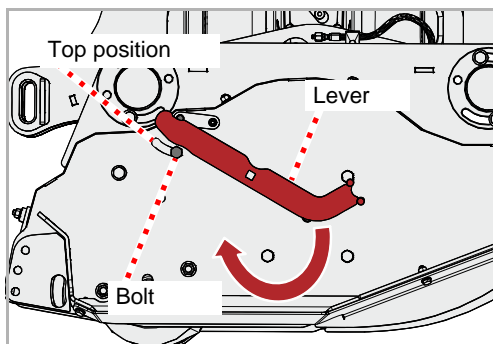
- ▶ Insert all bolts for the rail in the housing
- ▶ Attach the stone guard and fit the rail on top
- ▶ Fix the rail in place using nuts and washers

Guide plate

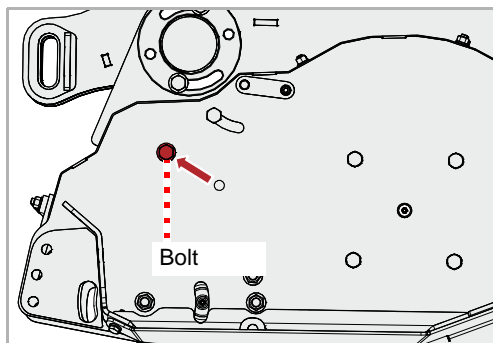
The guide plate must be converted so that the chopped material is guided behind the support roller.



- ▶ Remove the nut and bolt
- ▶ Also remove the nut and bolt on the opposite side of the housing



- ▶ Engage the lever and move the bolt into the top position
- ▶ Also engage the lever and move the bolt into the top position on the opposite side of the housing



- ▶ Fit the nut and bolt and fix the guide plate in place
- ▶ Also fit the nut and bolt and fix the guide plate in place on the opposite side of the housing
- ▶ Move the lever back into park position

Preparation

Working width

The working depth setting depends on where the cut material is deposited.

Depositing cut material behind the support roller

The working depth can be adjusted in three stages. The optimal working depth for most applications is the middle setting.

Depositing cut material in front of the support roller

The working depth can be set at one of two levels. The working depth can be set to 25 mm or 49 mm.

adjustment



Tools must not come into contact with the ground

Any contact with the ground could result in stones or other material not being held back safely by the stone guard.

Persons even outside of the hazard area could be injured by ejected material.



Check the number of bolts

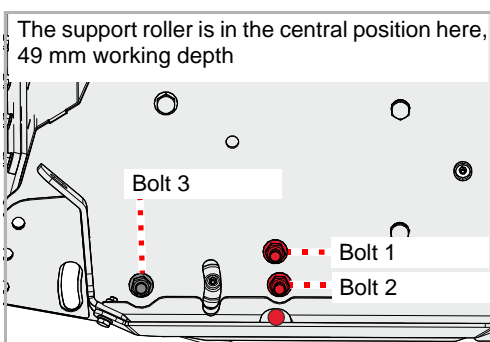
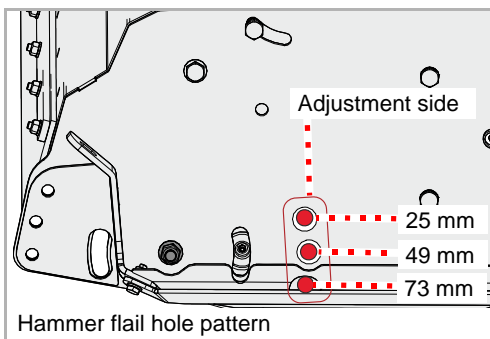
The working depth setting must be secured with two bolts on the adjustment side.

If only one bolt is used on the adjustment side, the machine may be damaged by excessive wear.

Tools

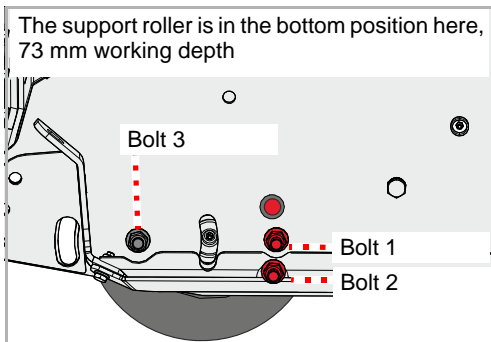
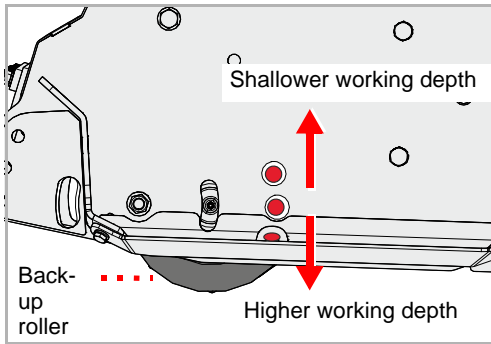
The working depth setting depends on the type of tool.

Tool	Possible working depths [mm]		
Hammer flail	25	49	73
M shackle blade	25	49	73
Triple Y-blade	25	49	73



Set the working depth using the centre hole in the support roller.

- ▶ Secure the tractor against rolling away
- ▶ Raise the machine approximately 5 cm
- ▶ Undo and remove bolts [1] and [2]
- ▶ Loosen bolt [3]



- ▶ Raise or lower the machine so that it is at the desired working depth. Pay attention to the centre hole of the support roller while doing this. The centre hole must be in the position in the hole pattern in which the required working depth can be set.

- ▶ Insert and tighten bolts [1] and [2]
- ▶ Retighten bolt [3]
- ▶ Make the same adjustment on the opposite side of the housing.

Driving on the road

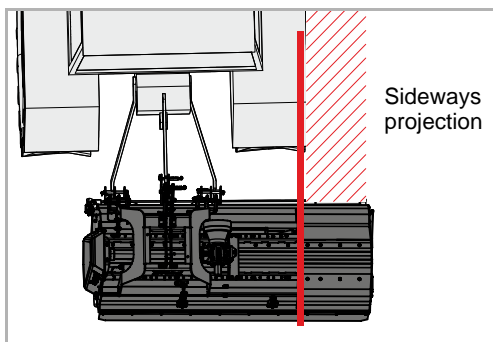
Transport position

The machine may be mounted behind or in front of the tractor either directly or offset to one side.

When the machine is offset to one side:

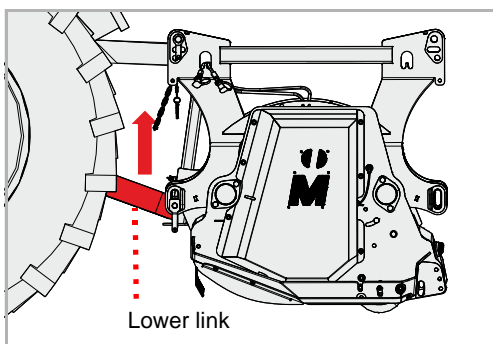
The machine has a sideways projection on the right or left-hand side. Adapt your driving style accordingly.

The overall width of tractor and machine must not exceed the maximum vehicle width permitted for road transport.



Lower link

- Position the lower link over the three-point power lift of the tractor at a height which will enable the machine to be high enough for transport



Control devices

Machine with hydraulic shifting device [+]:

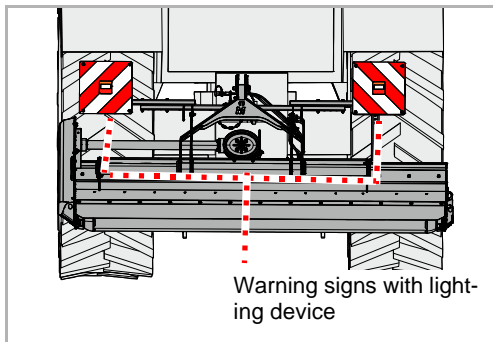


Close the stop valves, secure the control devices

Prior to road transport, the control devices on the tractor must be secured against inadvertent actuation.

If the control devices on the tractor have not been secured, the machine may accidentally swing out into the work position during road transport. This can result in accidents.

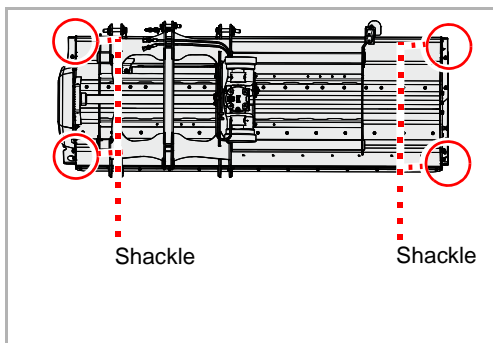
Warning signs [+]



- ▶ Check lighting device for correct function

Transport without coupling

For transport on, for example, a trailer, the machine can be raised. Only use the designated points for attaching the lifting device. The machine must be securely positioned.



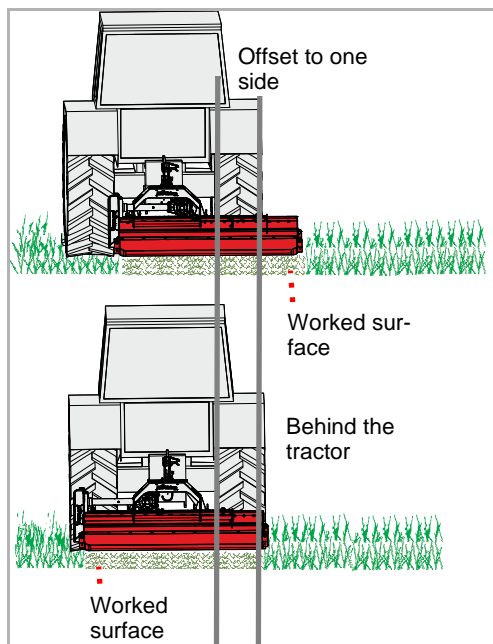
- ▶ Setting down the machine in a secure position
→ Chapter »Parking and storage« paragraph »Setting down the machine in a secure position«, page 50
- ▶ Attach suitable lifting devices to the shackles and on the connection for the top link
- ▶ Raise the machine with suitable lifting gear and position on the loading bed
- ▶ Secure the machine against slipping

Mulching

Work position

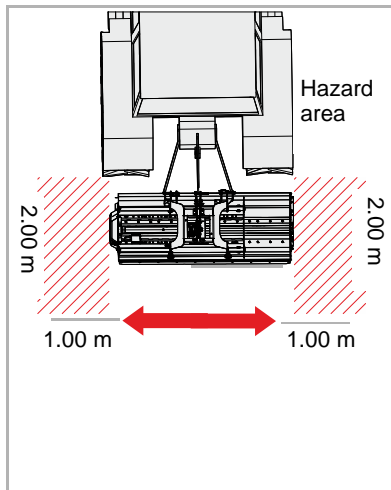
You can adjust the position of the machine behind the tractor. This means that the machine can work either directly behind the tractor or offset to one side.

The choice of position depends on the work to be carried out.



Hydraulic shifting device

- ▶ Park the tractor on even ground and secure it against rolling away
- ▶ Using the tractor's three-point power lever, adjust the height of the lower links so that the machine is approximately 10 cm above the ground



Check the hazard area

Check the machine's hazard area before moving. Make sure that you have an adequate view. Do not begin moving until the hazard area is cleared of any persons or objects.

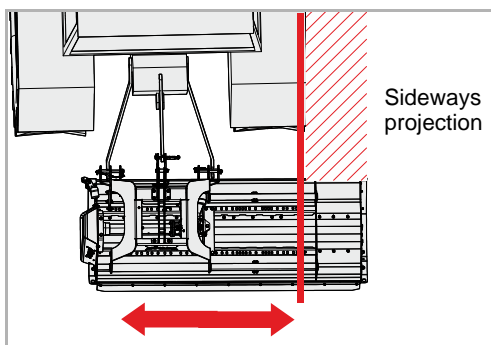
Moving the machine without first checking the hazard area can lead to serious accidents.



Do not move when the machine is lowered.

When moving, the machine must not be lowered to the ground.

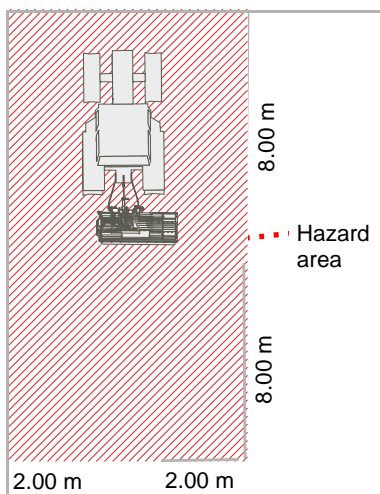
If the machine is lowered to the ground when moving, the machine will be damaged.



- ▶ Use the control device to move the machine as required

Mulching

Task



Check the hazard area

The hazard area in front of and behind the machine is 8 m, to the sides 2 m each. Before driving off, operating the machine and during operation, check its hazard area. Make sure that you have an adequate view. Do not begin work until the hazard area is cleared of any persons or objects.

Parts could be ejected from the machine at high speed in certain circumstances. The hazard area, particularly in front of and behind the machine, must be cleared of any persons, animals or objects before starting.

Any use of the machine without verification of the hazard area can lead to serious or fatal accidents.

Assess the dust exposure levels

If the ground and the material to be mulched are dry, you may be exposed to dust. Dust exposure can be avoided by taking into account the direction of the wind. If dust exposure cannot be avoided, you can protect yourself by wearing a dust mask. If these measures are not sufficient, use a tractor with an enclosed cab and a dust filter.

Dust exposure may lead to respiratory diseases.

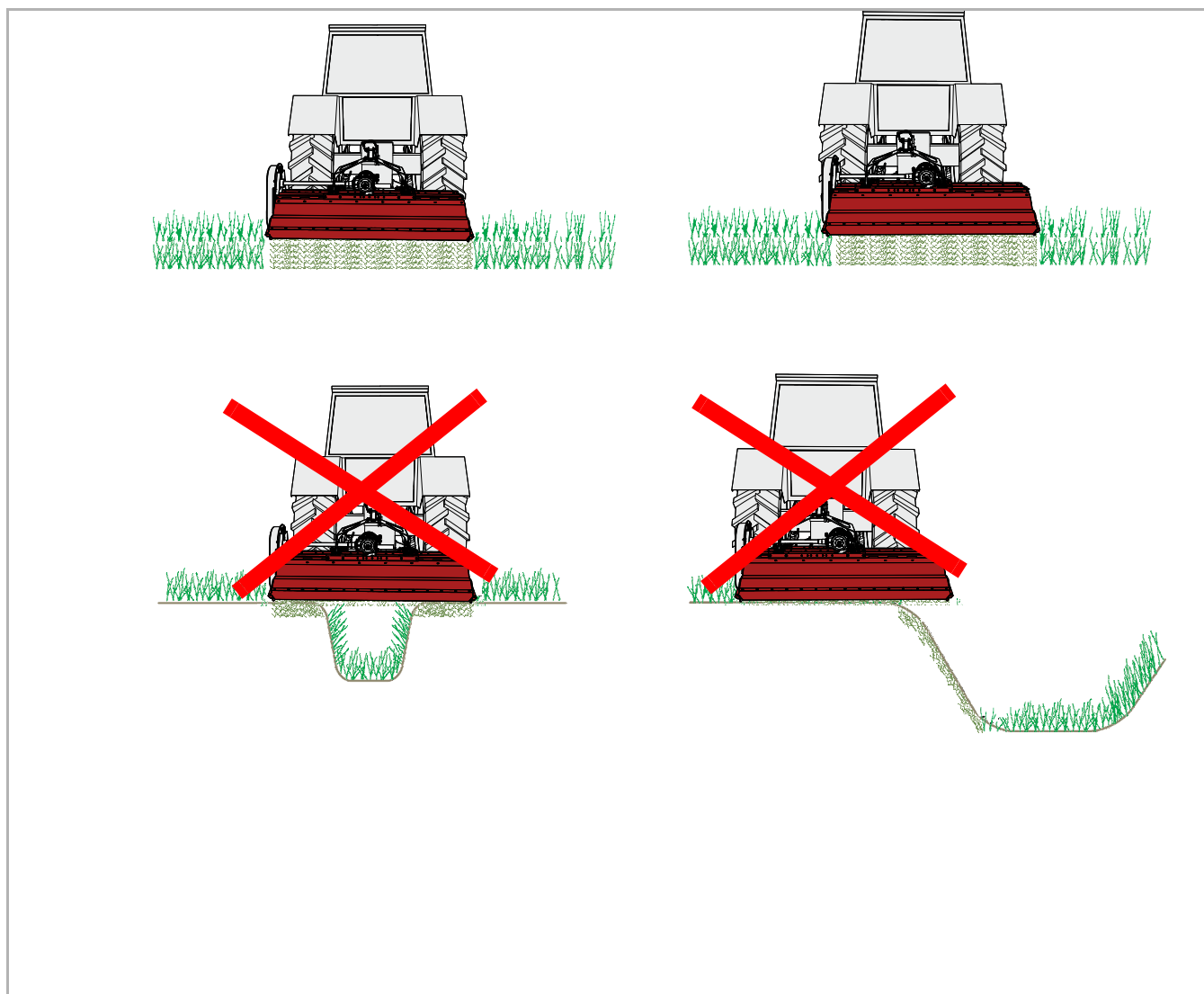


Only work forwards

The machine may only be located in work position when moving forwards. The machine must be raised up when reversing.

A machine in work position when reversing could result in serious damage to the machine.

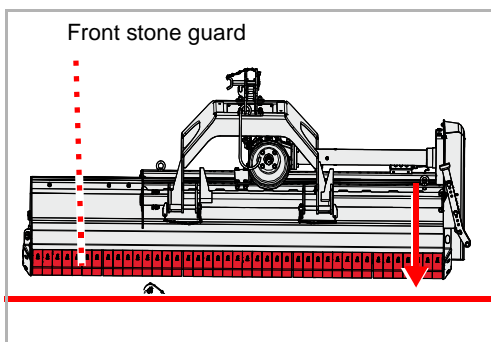
Particular care should be taken by the operator when working with the mulcher. Working on ditches, overhangs or slopes are activities which tend to be particularly hazardous. We can only give general instructions, the actual situation must be evaluated by the operator.



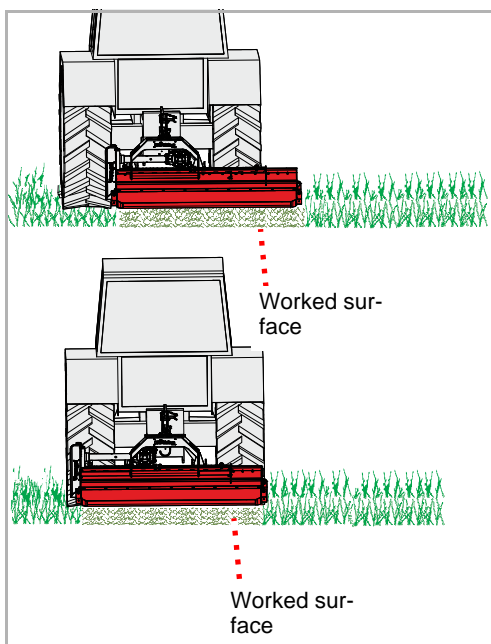


Do not lean the machine forwards

The machine must not lean forwards when operating.
A machine that is leaning forwards could block and operate incorrectly.



- ▶ Lower the machine using the lower links on the tractor until the machine is lowered to the ground. The front stone guard should be parallel to the ground.
- ▶ Set the tractor's control device for the lower links to floating position



- ▶ Switch the PTO stub shaft into the work position and slowly bring the machine to the rated speed
- ▶ Then drive at low speed into the stock, increase speed slowly. Pay attention to the machine while doing this.

If the machine is working too hard:

- ▶ Reduce speed
- ▶ Drive at a suitable speed. The speed must be appropriate to the growth and the type of terrain.

Cleaning

A high-pressure cleaner, for example, can be used to clean the machine. Never point the water jet directly at the labels or type plate.



Only use low pressure to clean the bearings

Only use low pressure to clean the bearings.

Water penetration reduces the service life of the bearings

Care

To ensure the machine's long service life, we recommend applying a protective coating of oil after the end of the season and during storage.



Use only approved and biodegradable oil, e.g. rapeseed oil.

Parking and storage

Setting down the machine in a secure position



Ensure that there are no unauthorised persons can enter the set-down location

If the machine is set down coupled or uncoupled on the tractor, the set-down location must be selected to ensure that no unauthorised persons can enter.

Persons could be injured by coming into contact with parts of the machine or by manipulating the machine.



Select the set-down location carefully

The set-down location must be relatively even and the ground must be solid.

Uneven or soft ground could result in the machine rolling away and becoming damaged.

Requirements on the set-down location:

- Horizontal, solid surface
- Sufficient room on all sides
- Protected against access by unauthorised persons, such as children
- Disconnect electrical cables and hydraulic hoses from the tractor
- Remove the PTO shaft
- Lower the support leg
- Remove the top link, undo the lower link

Electrics and hydraulics



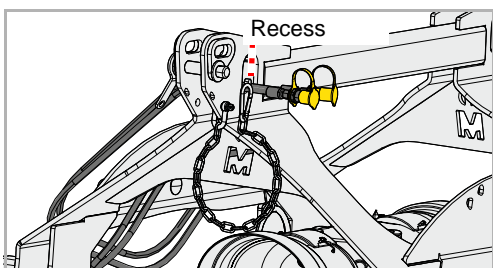
Increased risk of injury

There is an increased risk of injury when uncoupling the machine from the tractor. Therefore:

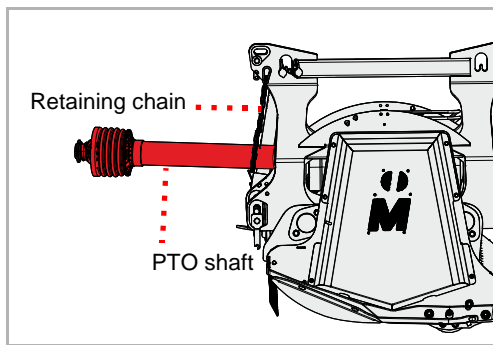
- Secure the tractor against rolling away
- Never stand between the tractor and the machine during uncoupling
- Actuate the three-point power lift system slowly and carefully

Failure to observe these instructions can result in serious or fatal injury.

- ▶ Disconnect electrical cables and hydraulic hoses from the tractor's connections
- ▶ Place plug connection on the recess

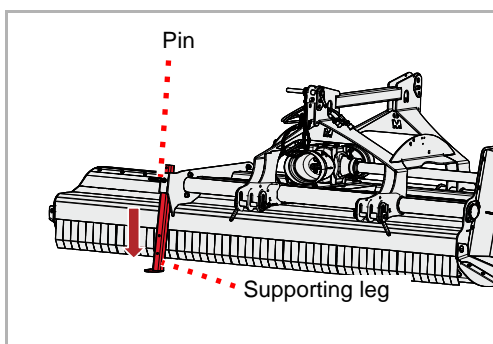


PTO shaft



- ▶ Disconnect the PTO shaft from the tractor
- ▶ Place the PTO shaft in the retaining chain

Supporting leg



- ▶ Raise the machine slightly
- ▶ Pull out the pins
- ▶ Slide down the support leg and lock it in place in the lower position with the pin
- ▶ Lower the lower link until the top link is no longer under compressive or tensile strain

Top link, lower link

- ▶ Remove the top link
- ▶ Undo the lower link and lower

Storing the machine

After cleaning, the machine should be stored in transport position in a dry location and on a level and stable surface.

→ Section »Setting down the machine in a secure position«, Page 50



Apply a protective coating of oil during storage. Use only approved and biodegradable oil, e.g. rapeseed oil.

→ Chapter »Cleaning and care«, starting at page 49

For your safety

Special safety instructions



Requirements for conducting maintenance work

Only perform the maintenance work if you have the required expert knowledge and suitable tools.

A lack of specialist knowledge or the use of unsuitable tools can cause accidents.

Protect the machine from being started up accidentally

If the machine is coupled, only carry out repair and maintenance work and only rectify malfunctions on it if:

- The PTO stub shaft is off
- The engine is switched off
- The ignition key is removed

Serious accidents may be caused if the machine starts accidentally.



Welding work

Welding work may only be carried out by persons trained in welding who also have specialist knowledge of repairing agricultural machinery. Welding work which negatively impacts the machine's construction is prohibited.

Incorrect welding work could impair or destroy the machine's function. If in doubt, contact your dealer before carrying out any welding work.

Use replacement parts with identical properties

Many components have special properties that are essential for the stability and correct operation of the machine.

When replacing components, dimensions, stability and material quality must be guaranteed. We recommend the exclusive use of original replacement parts.

Use of replacement parts which do not correspond to requirements could cause damage to the machine or impaired performance.

Protective measures when handling oils or lubricants

Additives in oils and lubricants may have adverse effects on health. Since the hazardous material code does not require any special identification, please always observe the following:



Avoid skin contact

Avoid skin contact with these materials.
Contact can result in skin damage.

Protect your skin

When handling oils and lubricants, protect your skin with lotion or wear oil-resistant gloves.
Oils can be hazardous to your health.

Do not use oils for cleaning

Do not use oils or lubricants to clean your hands.
Swarf and abraded material in these materials can also result in injuries.

Change out of soiled clothing

Change out of clothing that is heavily soiled with oil as soon as possible.
Oils can be hazardous to your health.



- Collect old oil and dispose of it in accordance with statutory regulations.
- If your skin becomes irritated by oil or lubricants, contact a doctor immediately.

General information

This information relates to general maintenance work. For all maintenance work, the machine must be locked in the work position. If it is necessary to put the machine in its transport position for maintenance work, you will see an appropriate reference in the maintenance instructions.



Working with the grease gun:

One or two strokes with the grease gun are sufficient for lubrication. If you feel resistance during the second stroke of the grease gun, do not complete it.

Too much grease will force the bearings apart. This could allow dust and dirt to enter the bearing, resulting in premature wear.

Maintenance

Fundamentals

The following table contains a brief explanation of the most important terms used for maintenance.

Task	Version
Greasing	<ul style="list-style-type: none">• Apply grease to the slide surfaces using a brush
Lubrication	<ul style="list-style-type: none">• 1 - 2 Unless specified otherwise, one or two strokes with the grease gun provide sufficient lubrication
Oiling	<ul style="list-style-type: none">• Unless otherwise specified, use only vegetable-based oil such as rapeseed oil• Mineral oils are not suitable• The use of used oil will endanger your health and is also strictly prohibited
Replacement	<ul style="list-style-type: none">• Replace the component in question according to the instructions in the »Maintenance« chapter
Check	<ul style="list-style-type: none">• An inspection may be required in conjunction with the replacement of the component in question
Observe the maintenance intervals	<ul style="list-style-type: none">• All information is based on average machine usage• In the case of heavy usage (e.g. contract work), shorten the maintenance intervals accordingly• Shorter maintenance intervals may also be required under extreme working conditions (e.g. heavy dust generation)

Screwed connections

Retighten screws

All bolts must be retightened:

- After the first hours of operation
- According to the frequency of use
- But at least once a season

General tightening torques

Tighten all screwed connections in accordance with the information in the table. If different tightening torques are necessary, they are specified in the chapter »Maintenance«. The minimum quality of the bolts is 8.8.

Bolt size	Quality of the bolts		
	„8.8“	„10.9“	„12.9“
	Tightening torques in Nm		
M6	9.9	14	17
M8	24	34	41
M10	48	68	81
M12	85	120	145
M16	210	290	350
M20	425	610	710
M24	730	1050	1220

Maintenance

Maintenance intervals and setting work

The information relates to average usage under the machine's normal operating conditions. Maintenance intervals are shorter for heavy usage, such as with hire companies, or for extreme operating conditions such as very dusty environments.

	After the first hours of operation	Once daily	After 30 hours of operation	After 75 hours of operation	Once per season	As required	In case of wear	grease / oil / lubricate	Check	Replacement	Cleaning
General											
Retighten all screws	•					•					
Visual inspection	•	•									
Bearing		•				•		•			
Pivots		•							•		
Hydraulics											
Hydraulic hoses Every 6 years										•	
Hydraulic hoses General						•	•			•	
Hydraulic cylinder		•		•		•		•	•		
Tools											
Fastenings on the rotor		•							•		
Condition, wear		•							•		•
Other											
Position of rotor		•						•			
Roller bearing		•						•			
Shafts and pins			•					•			
PTO shaft Protective cover		• •				• •		• •	• •	• •	• •
Transmission oil		•			•				•		•

Lubricating work

Lubricate bearings

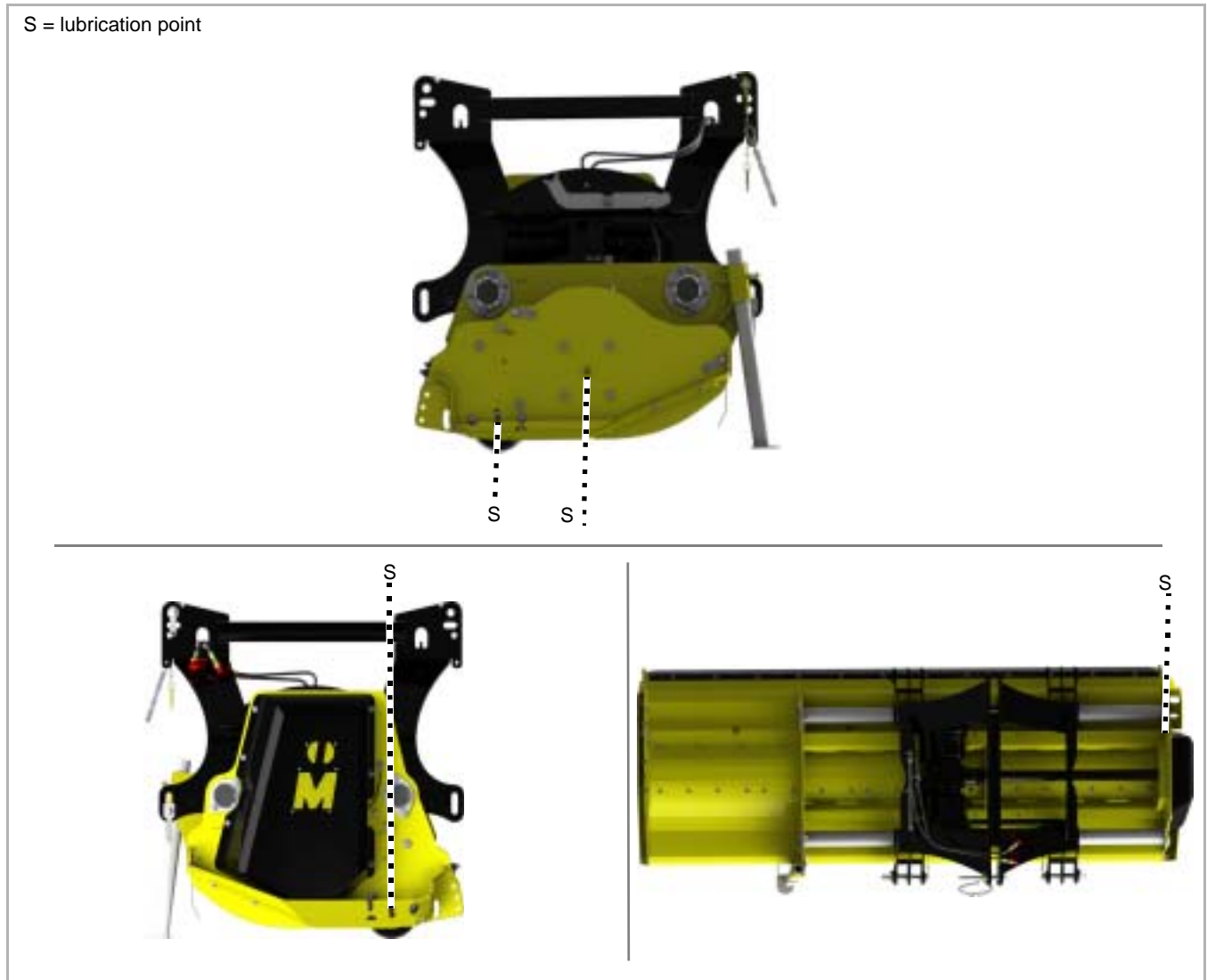
The bearings must be lubricated regularly. Lubricate only with one or two strokes from the grease gun:

- According to the maintenance chart
- After heavy use
- But at least once a season

Bearings that require no maintenance must not be lubricated.

Maintenance

Overview of lubrication points



Other lubrication points

The following applies:

- In addition to the lubrication points shown in this operating manual, your machine may have other lubrication points
- As a rule, lubrication points are located at pivots or bearings. Therefore, inspect your entire machine for any such additional lubrication points.



The location of the lubricating nipple is usually shown on one component as an example. If multiple components of this kind exist, the lubricating nipples have to be lubricated at each of these components.

PTO shaft

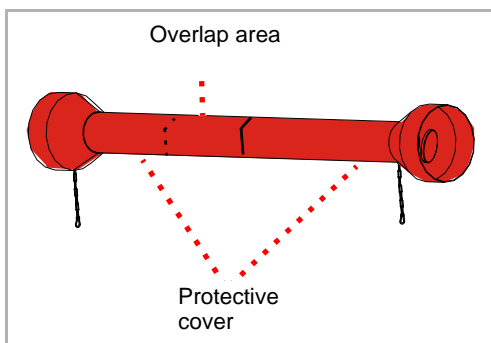
The PTO shafts are heavily stressed. This means that regular maintenance is decisive for the PTO shafts' service life. Only the most important work is shown here.

Full maintenance work on the PTO shaft:

→ PTO shaft operating manual

Checking

Daily



- ▶ Check the PTO shaft for contamination and clean if required. Dust in conjunction with oil and grease results in increased wear

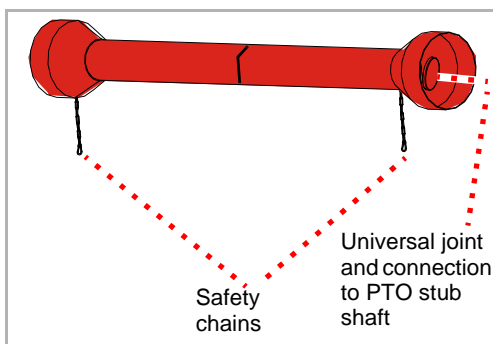
If the PTO shaft is heavily contaminated:

- ▶ Clean PTO shaft
 - ▶ Grease the interior of the overlap area of the protective cover
- PTO shaft operating manual

- ▶ Check protective cover for damage

If the protective cover is damaged:

- ▶ Replace protective cover
- PTO shaft operating manual



- ▶ Check presence and correct function of safety chains

If the safety chains are not present or are heavily worn:

- ▶ Replace the safety chains
- PTO shaft operating manual

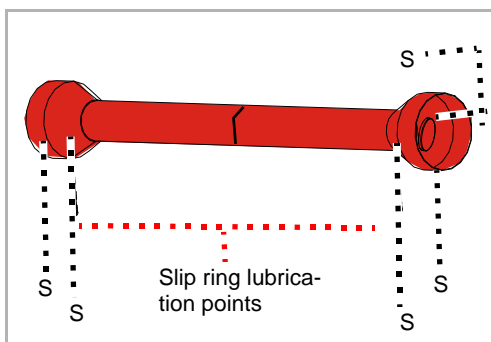
- ▶ Check the PTO shaft for wear in the universal joints and at the connection to the PTO stub shaft

If the universal joints are heavily worn:

- ▶ Replace the universal joints
- PTO shaft operating manual

Lubrication

Every 50 hours of operation



- ▶ Lubricate in the universal joint with 1 - 2 strokes of the grease gun.
- ▶ Lubricate on the slip rings with 1 - 2 pumps of the grease gun

For wide-angle PTO shafts:

The wide-angle joint contains a lubricant reserve which must be filled with 400-500 g [14-17 OZ] of grease.

- ▶ Lubricate with at least 5-6 pumps of the grease gun
- PTO shaft operating manual

Maintenance

Transmission oil

The gearbox oil must conform to the specification.

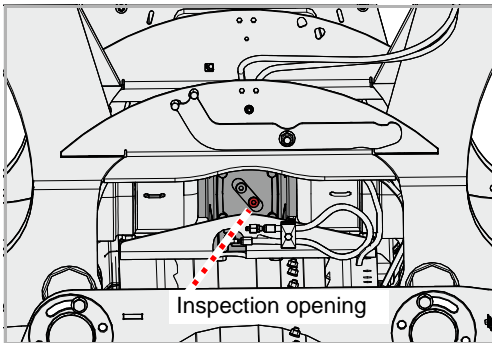
→ Chapter »Familiarising yourself with the machine« paragraph »Technical specifications«, page 24

Check

Twice per season

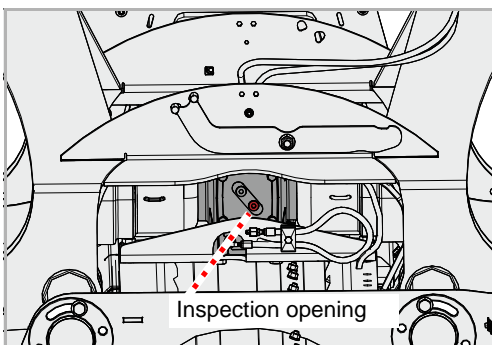


The gear box features two inspection openings. Please use the lower inspection opening.

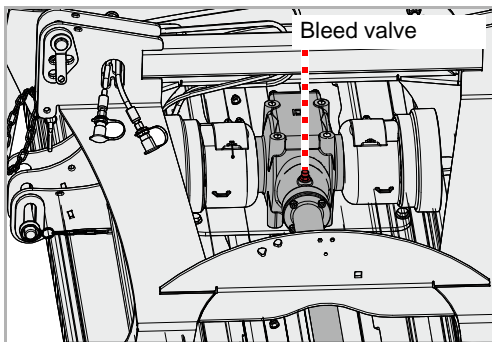


- ▶ Loosen the screw on the inspection opening with an Allen key and remove the screw
- ▶ Check the oil level. The oil level must reach the lower edge of the inspection opening.
- ▶ Retighten the screw at the inspection opening

Refilling



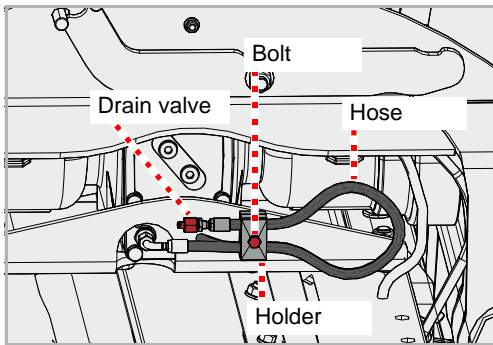
- ▶ Loosen the screw on the inspection opening with an Allen key and remove the screw



- ▶ Unscrew the bleed valve
- ▶ Use a funnel to fill with gear oil of the appropriate specification until the oil level reaches the lower edge of the inspection opening
- ▶ Retighten the screw at the inspection opening
- ▶ Screw the bleed valve back in

Replacement

1x per season



- ▶ Have a collection container ready for the waste oil
 - ▶ Undo the bolt on the bracket
 - ▶ Remove the hose from the bracket
 - ▶ Open the drain valve on the hose
 - ▶ Hang the hose in the collection container
 - ▶ Allow the oil to drain out fully
 - ▶ Close the drain valve on the hose
 - ▶ Hook the hose back in the bracket and tighten the bolt on the bracket
 - ▶ Refill with new gear oil
- Section »Refilling«

Tools

As required

The tools must be replaced if they:

- Are damaged
- Are heavily worn
- The bore on the tool is worn
- The fastening screws or the fastening nuts are worn

It is important that the rotor runs without unbalance. Therefore:

- Always replace tools with the same type
- Always replace tools with tools of the same color coding



When carrying out replacement work, always replace the entire tool set. When changing individual tools, the rotor runs out-of-centre, which leads to a high degree of wear on the bearings or damage to the bearings and rotor.



Secure the machine

Work can only be carried out on a machine secured against rolling away and dropping. To prevent dropping, for example, permitted and correctly dimensioned support legs can be used.

If the machine is not secured against rolling away and dropping, serious or fatal accidents could result.



New tools – new fastening set

When replacing the tools, the nuts, bolts, sleeves and shackle must also be replaced.

If the fastening set is not replaced, worn components may break. Tools may become detached during work and be flung out. Even persons outside of the hazard area could be seriously injured or killed.



Use original replacement parts

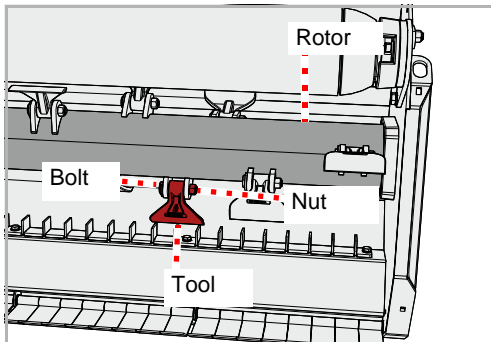
The nuts and bolts for fastening tools have special properties and strengths.

If the nuts and bolts do not have the required properties, tools may become detached during work and be flung out. Even persons outside of the hazard area could be seriously injured or killed.



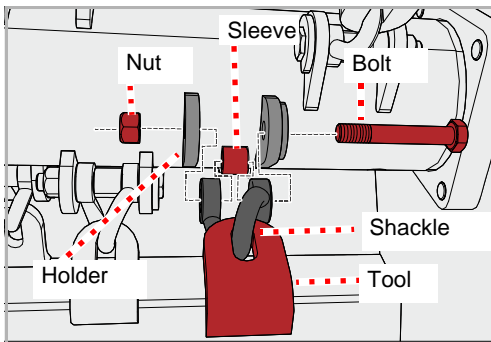
You have the option to choose between the hammer flail tool set or the shackle flail tool set. When carrying out replacement work, always replace the entire tool set.

Hammer flail



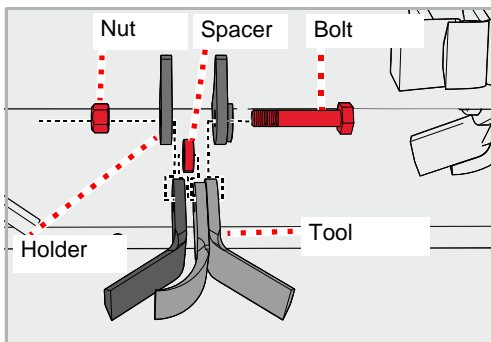
- ▶ Secure the machine against rolling away and dropping
- ▶ Loosen the nuts and remove the bolts
- ▶ Remove old tool
- ▶ Insert the new tool in the same way.
- ▶ Fit a new screw and secure with a new nut

M shackle blade



- ▶ Secure the machine against rolling away and dropping
- ▶ Loosen the nuts and remove the bolts
- ▶ Remove the tool and shackle
- ▶ Remove the sleeve
- ▶ Fit a new sleeve
- ▶ Fit the new tool and new shackle in the same way
- ▶ Fit a new screw and secure with a new nut

Triple Y-blade



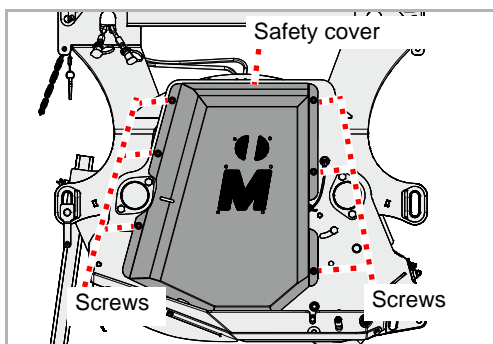
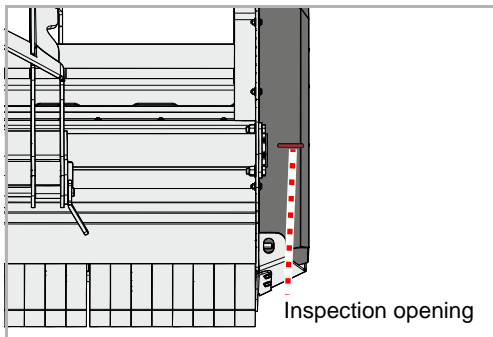
- ▶ Secure the machine against rolling away and dropping
- ▶ Loosen the nuts and remove the bolts
- ▶ Remove the tool and distance piece
- ▶ Fit the new tool and new distance piece in the same way
- ▶ Fit a new screw and secure with a new nut

Maintenance

V-belt

As required

Checking



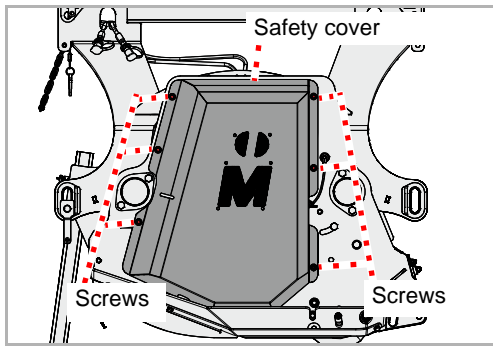
The drive belt is tensioned by a spring. If the V-belt is not sufficiently tensioned, it must be retensioned. If there are any tears or the V-belt is damaged, it must be replaced.

There is an inspection opening on the machine.

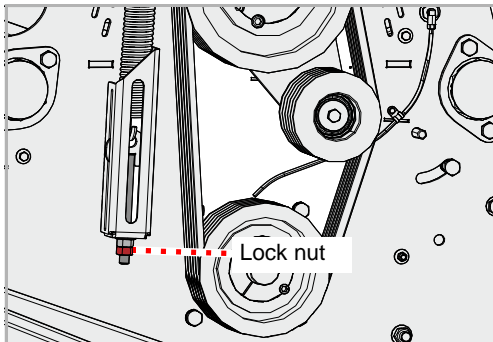
- ▶ Check the tension of the V-belt. When under a load of 6 kg, it must not be possible to push the V-belt through more than 10 mm.

- ▶ Remove the screws, remove the safety cover.
- ▶ Check the V-belt for damage
- ▶ Reassemble the safety cover

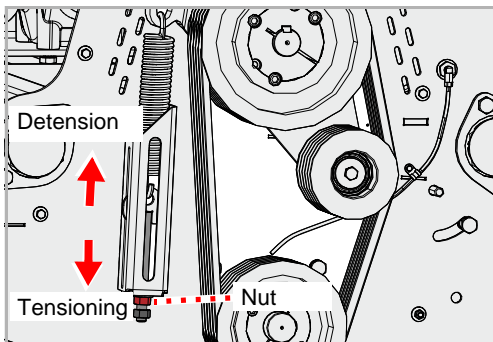
Tensioning



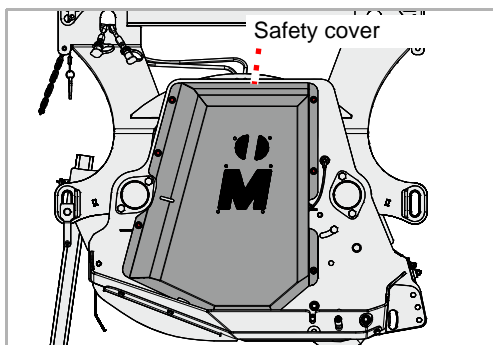
- ▶ Remove the screws, remove the safety cover.



- ▶ Loosen the lock nut



- ▶ Use the nut to set the drive belt tension as required
- ▶ Retighten the lock nuts



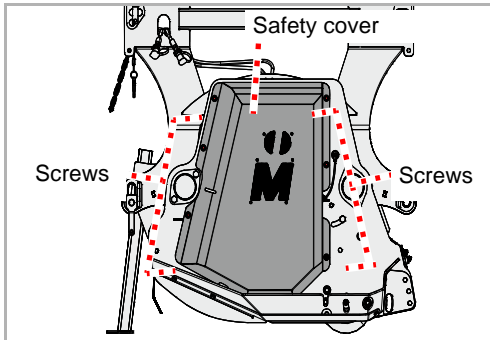
- ▶ Reassemble the safety cover

Maintenance

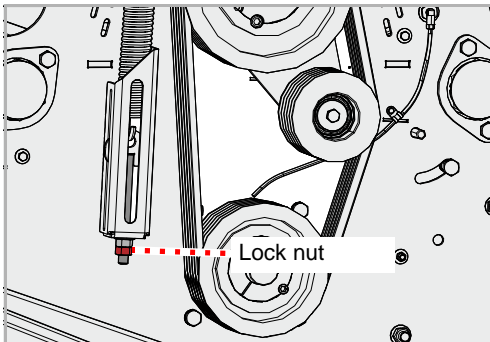
Replacement

If there are any tears or other damage on the V-belt, it must be replaced.

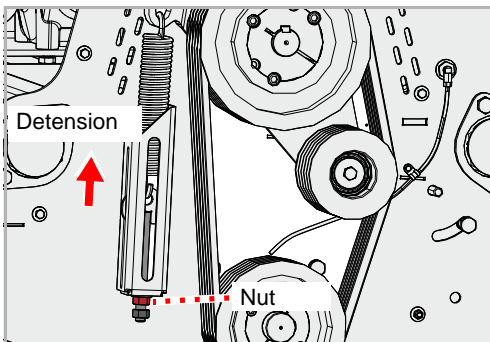
- ▶ Remove the screws, remove the safety cover.



- ▶ Loosen the lock nut

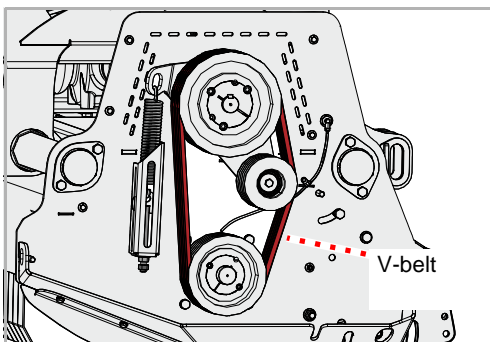


- ▶ Slacken the drive belts using the nut



The drive belt unit consists of five narrow drive belts.

- ▶ Remove the old V-belts.
 - ▶ Fit the new V-belts
 - ▶ Check the V-belt for correct positioning
 - ▶ Tension the V-belt
- Section »Tensioning«, Page 65
- ▶ Reassemble the safety cover



Runners

As required

The runners protect the machine from direct contact with the ground. If they are not replaced in good time, the housing of the machine will be damaged.

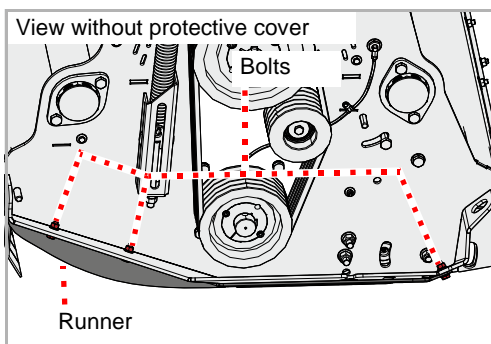


Secure the machine

Work can only be carried out on a machine secured against rolling away and dropping. To prevent dropping, for example, permitted and correctly dimensioned support legs can be used.

If the machine is not secured against rolling away and lowering, serious or fatal accidents could result.

Runners



Runners are fitted on each side.

- ▶ Undo nuts, remove screws and washers.
- ▶ Remove old runner
- ▶ Fit new runner
- ▶ Fit new screws and washers
- ▶ Secure screws with new nuts

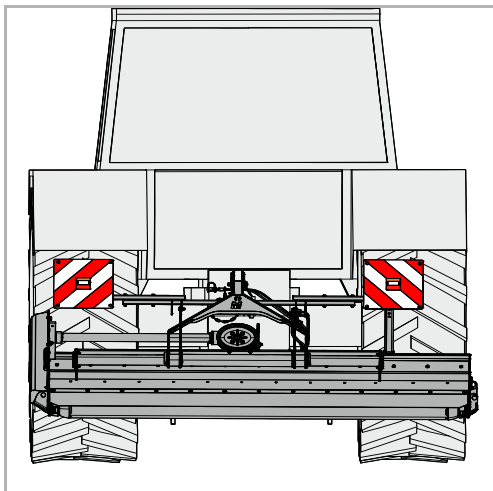
If the runner on the other side is also worn:

- ▶ Replace the runner on the other side

Accessory

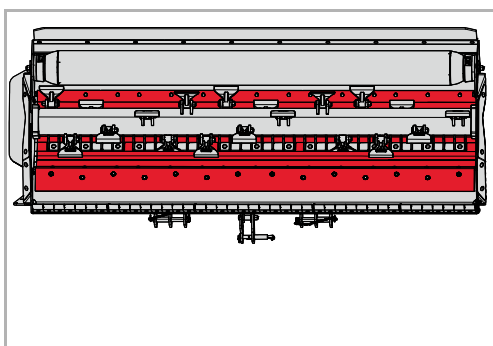
Warning signs with lighting device

For transporting the machine on the road, warning signs with integrated lighting equipment are available.



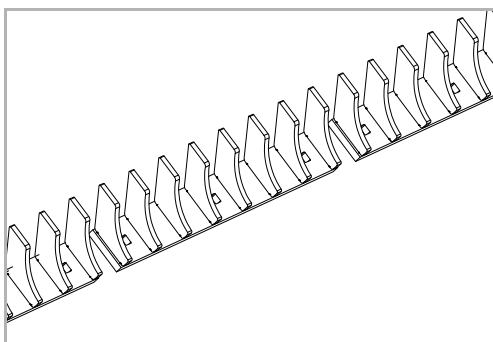
Wear insert

A metal insert protects the housing from wear.

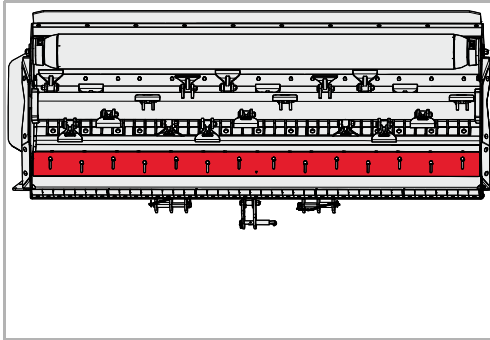


short-chopping bar

A second counter-cutter optimises the material feed. This produces better cutting. This produces better cutting.

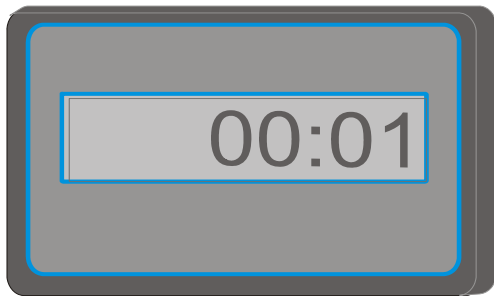


Cutting bar



The degree of shredding can be altered using a cutting bar. You can use it to determine how finely the material should be shredded.

Operating hours counter



An electronic operating hours counter displays the actual operating duration. This means that data can be recorded precisely and used, for example, for calculations.

Fault elimination

Faults can often be eliminated quickly and easily. In the event of hydraulic problems, first check:

- Are the hydraulic hoses properly connected?
- Is the control valve at the tractor defect?
If so, contact your dealer.
- Is the hydraulic pump of the tractor defective?
If so, contact your dealer.

Before calling Customer Service, refer to the table below to check whether the fault is one you can eliminate yourself.

Fault	Cause	Remedy
Strong vibrations and high noise development	Tools are worn	Replace the tools
	One or more tools are missing	Replace tools
	Tools are damaged	Replace the tools
	Bearings for the rotor are worn	Have the bearings replaced
	Foreign bodies, such as wire, are wound around the rotor	Remove foreign bodies
	Tools have become loose	Tighten nuts on screws
	Speed of rotation of the PTO stub shaft is not set correctly	Set the correct speed of rotation on the PTO stub shaft
	Rotor not correctly counterbalanced	Check balancing and rebalance the rotor if necessary
Tools wearing quickly	The tools are working too deeply	Set correct working depth
Material cut too rough and cut material not distributed evenly	Drive speed too high	Reduce the drive speed
	The tools are working too deeply	Set correct working depth
	The tools are working too high	Set correct working depth
	V-belt worn	Replace V-belt set
	V-belt not correctly tensioned	Check V-belt tension and retension if necessary
	Speed of rotation of the tractor PTO stub shaft is too low	Increase the rpm
	Tools are worn	Replace the tools
	The machine is not standing parallel to the ground	Adjust the machine correctly
Rotor does not turn	Rotor is blocked by a foreign body	Remove foreign bodies
	The PTO shaft is free-wheeling or the gear box is incorrectly assembled.	Have the free running state correctly assembled

Fault	Cause	Remedy
PTO shaft rotating, rotor is not	V-belt torn	Replace the V-belt
Unusual noises from the PTO shaft	Insufficient lubrication	Lubricate the PTO shaft
Gear box overheating	Incorrect oil specification	Change oil and select oil with correct specification
	Oil too old	Change oil
	Oil level too low	Fill the oil to the lower edge of the inspection opening
	Machine overload	Maintain rpm in correct region, adjust driving speed to suit the work, maintain performance area (avoid excessively heavy growth or excessively thick branches)
High wear on V-belts V-belts running hot Power transmission not optimal	The tools are working too deeply and touching the ground	Set correct working depth
	Pulleys not aligned in parallel	Have pulleys correctly aligned
	V-belt is worn	Replace the V-belt
	V-belt is not correctly tensioned	Check the tension jack
Oil leaking from the gear box	Sealing rings worn or damaged	Have sealing rings replaced
Drive elements broken	Machine was started up abruptly or is blocked by foreign bodies	Have defective drive element replaced. Start the machine up slowly.

Disposal of the machine

When the service life of your machine is over, it must be disposed of properly. Please observe currently valid disposal regulations.

Metal parts

All metal machine components can be sent for metal recycling.

Plastic parts

All plastic parts are marked and can be recycled.

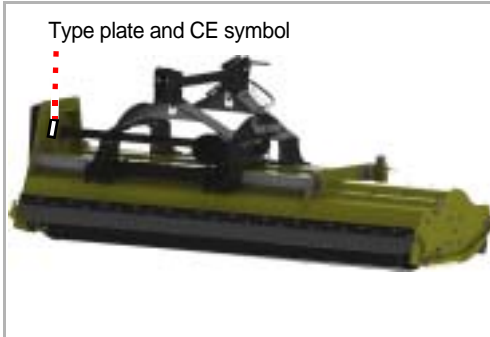
Oil

Collect fluid from the hydraulic system in a suitable container and dispose of at a used oil collection facility.

EU-conformity declaration

EC Directive
2006/42/EG

Müthing GmbH & Co. KG Soest
Am Silberg 23
D-59494 Soest




assumes sole responsibility for declaring that the following product complies with EC Directive 2006/42/EC:

MU-PRO Vario and additional equipment

Assorted samples of harmonized standards:

- DIN EN ISO 4254-1
- DIN EN ISO 4254-12
- EN 13524

Soest, 28.10.2022



Andreas Rohde
CEO and authorised person for compiling technical documentation

Copy of the type plate/serial number entry

Machine type: Flail mower

Maschine Name:

Working width:

Serial number:

Year of construction:

UK Declaration of Conformity

UKCA

Müthing GmbH & Co. KG Soest
Am Silberg 23
D-59494 Soest
Germany



declares under sole responsibility that the machine conforms with the following directives:

- Supply of Machinery (Safety) Regulations 2008

Assorted samples of harmonized standards:

- BS EN ISO 4254-1
- BS EN ISO 4254-12
- BS EN 13524

Machine designation	MU-PRO Vario and additional equipment
---------------------	---------------------------------------

The special technical documents corresponding to the machine have been created according to Annex VII, Part B.

Soest, 28.10.2022

Andreas Rohde
CEO and authorised person for compiling technical documentation

Copy of the type plate/serial number entry

Type of machine:	Mulcher
Model:	
Working Width:	
Machine ID:	
Production Year:	

MU-PRO Vario

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